

SPEC007

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Product name Le Gruyère AOP Classic

Legal description Swiss hard cheese, min. 49% fat in d. m., made with raw

milk

Origin Switzerland Maturation 5-6 months

Ingredients Raw milk, salt, bacterial cultures, rennet

Company Information

Name	Lustenberger & Dürst SA
Address	Langrüti 1, CH-6333 Hünenberg See
Country	Switzerland
Telephone n°	+41 (0)41 784 16 16
Fax n°	+41 (0)41 784 16 19
Email	info@lustenberger.com
Health Mark	CH 2115
Web	www.le-superbe.com
Certifications	BRC, IFS
Labels	

Product type / Packaging / Storage / Shelf life

Туре	Type of packaging	Material of primary packaging	Storage	Shelf life
Wheel	Oversee: Cardboard box Europe: without packaging	Cardboard	12 - 14 °C	120 days
Wedge	Vacuum packed in shrink bag	PE/PA	3 - 5 °C	90 days
King cut	Vacuum packed in shrink bag	PE/PA	3 - 5 °C	90 days
Block	Vacuum packed in shrink bag	PE/PA	3 - 5 °C	90 days
Wedge portions	Films with MAP (CO ₂ /N ₂), flow wrap	OPA/PE	3 - 5 °C	120 days
Portions	Films with MAP (CO ₂ /N ₂), flow wrap	OPA/PE	3 - 5 °C	120 days
Slice	Thermoformed trays with MAP (CO ₂ /N ₂)	OPA/PE + PET/PE	3 - 5 °C	120 days
Cube	Bags with MAP (CO ₂ /N ₂)	PE-LD	3 - 5 °C	90 days

Authorised by: UyA Date: 19.04.2021 Page 1 / 4



SPEC007

С

Chemical-physical parameters

	Unit	Target	Tolerance	Frequency
Fat	%	32	31 - 33	2 / year
Moisture	%	36	34.5 – 36.9	2 / year
Fat in dry mater (FiT)	%	50	49 - 53	2 / year
Water on a fat-free basis (Wff)	%	52	50 - 54	2 / year
pH	%	5.5	5.4 - 5.8	2 / year
Aw (24,6°C)		0.93		

Microbiological standards

	Unit	Target	Tolerance	Frequency
Escherichia Coli	cfu/g	<10	10 cfu/g	2 / year
Coagulase pos. Staph	cfu/g	<10	100 cfu/g	2 / year
Listeria monocytogenes	cfu/25g	absent / 25g	-	2 / year
Salmonella	cfu/25g	absent / 25g	-	2 / year

Organoleptic criteria

Colour	ivory coloured to light yellow
Flavour	mild, nutty, sweetish
Texture	hard, pressed-curd cheese with an elastic body

List of Ingredients

Ingredients	Suppliers	Country of origin	%
Milk	Swiss Farmers	CH	98.24
Salt	Schweizer Salinen	СН	1.50
Bacterial cultures	Agroscope Liebefeld Kulturen	CH	0.25
Rennet	Pacovis Amrein, Winkler	AT / IT / FR / DK / NZL	0.01

Details to Ingredients

Raw milk	\boxtimes	Cow's milk	\boxtimes	Animal rennet	\boxtimes
Thermised milk		Goat milk		Microbial rennet	
Pasteurized milk		Sheep milk			



SPEC007

С

Chemical composition per 100g

Moisture	g	36
Fat	g	32
Saturated fatty acids	g	19.4
Trans fatty acids	g	1.4
Unsaturated fatty acids	g	12.6
Cholesterol	mg	90
Carbohydrate	g	0
Sugars	g	0
of which lactose	g	<0.1
Dietary Fibre	g	0
Protein	g	27
Salt	g	1.50
Ash	g	4
Sodium	mg	600
Calcium	mg	880
Iron	mg	0.35
Potassium	mg	90
Vitamin A	mg	0.30
Vitamin C	mg	0
Vitamin D	mcg	1.10

Nutritional Information per 100g

Energy	kJ	1645
	kcal	398
Fat	g	32
Saturated fatty acids	g	19
Carbohydrate	g	0
Sugars	g	0
Protein	g	27
Salt	g	1.5

Allergen information

Product is free from		
Cereals containing gluten and products thereof		□No
Crustaceans and products thereof	Yes	☐ No
Eggs and product thereof		□No
Fish and products thereof	Yes	☐ No
Peanuts and products thereof		☐ No
Soybeans and product thereof		☐ No
Milk and and products thereof	☐ Yes	⊠ No
Nuts and products thereof	Yes	☐ No
Celery and products thereof	Yes	☐ No
Mustard and products thereof	Yes	☐ No
Sesame seeds and products thereof		☐ No
Sulphur dioxide and sulphites at concentrations of more than	Yes	☐ No
10 mg/kg or mg/lt expressed as SO2		
Lupin and products thereof		☐ No
Molluscs and products thereof	Yes	☐ No



SPEC007

С

Other information

Product is also free from		
Additives		☐ No
Colours		☐ No
Preservatives		☐ No
Benzoates		☐ No
Yellow Prussiate of Soda (YPS)		☐ No
Glutamates		☐ No
BHA / BHT		☐ No
Sweeteners		☐ No
Flavourings		☐ No
Palm oil or products thereof		☐ No
Cacao or products thereof		☐ No
GMO		
Is the product GMO Free	⊠ Yes	□No
In accordance with regulation (EC)1829/2003 and (EC)1830/2003 CE		
Irradiation		
Is the product or its components irradiated	□Yes	⊠ No
Nanatechnology		
Were nanomaterials used for production	□Yes	⊠ No
Product is suitable for		<u> </u>
Ovo-Lacto Vegetarians	Yes	⊠ No
Vegans	Yes	⊠ No
Kosher	Yes	⊠ No
Halal	Yes	⊠ No

Instruction for use

Remove the cheese from the refrigerator and wait about 30 minutes before enjoying. During this time the full flavour will be developed.

Once opened, consume within 5 days and keep under refrigeration for storage.