



PRODUCT SPECIFICATION

Product Brand	Crucials
Product Name	Brown Sauce
Product Legal Name	Brown sauce with sugar and sweetener
Product Code	12x500ml – 87005001, 10x1L – 86005001, 6x1L – 85005001, 2x4.5L - 83005001
Recipe Information	F25 V12
Product Description	Rich and fruity brown sauce.
Intended use	Table sauce, pour over sauce.
Durability Statement (How the product should be stored when opened, if appropriate)	Store in a cool dry place away from direct sunlight. Always replace the lid. After Opening: refrigerate and use within 8 weeks.
Shelf Life	Best Before End (12 months from manufacture date)
Storage Temperature Range for warehouse, transport and distribution	AMBIENT (not less than +2°C as product is not freezer thaw stable so freezing will cause the product to split)
Traceability Code on Finished Product (on the neck of the bottle)	PR021109C1 (this is an example of a batch number)
Translation of Code	PR= Production, Numbers= Date Manufactured (DDMMYY), C= Crucial, Number= Line number

ORGANOLEPTIC

Flavour	A spicy, fruity flavoured brown sauce.
Aroma	Spice and mild vinegar aroma.
Appearance	Dark Brown.
Texture	Thick, smooth and glossy.

PACKAGING

Unit of Sale	Each bottle with lid	Shrink wrap	Cardboard Tray	Outer pallet wrap
12x500ml	32g	14g	46g	300g
6x1L	48g	16g	34g	300g
10x1L	48g	16g	48g	300g
2x4.5kg	112g	N/a	162g	300g

500ml

Material= High Density Polyethylene (HDPE) cylindrical/squeeze bottle

Flip top closure that flips open to reveal a 6mm squirt hole

A foil seal is fitted via an induction heat-sealing machine thus giving the containers a true hermetical seal

Shrink wrapped in packs of twelve:

Specification	Product Name: Crucials Brown Sauce		
Issued By: Paula Wlazlowska	Signature: <i>Wlazlowska</i>	Issue Date: 02.11.20	
Position: QA Manager		Issue Number: 7	
Reason for Issue: Review	Review date: Nov 2023	Page 1 of 3	

1 pallet = 6 layers = 108 packs = 1296 bottles 1 layer = 18 packs = 216 bottles <u>Shrink wrapped in packs of six:</u> 1 pallet = 6 layers = 216 packs = 1296 bottles 1 layer = 36 packs = 216 bottles
Product Barcode: 5060060384057 Outer Case Barcode: 5060060384064
1 Litre
Material = High Density Polyethylene (HDPE) cylindrical/squeeze bottle
Flip top closure that flips open to reveal a 6mm squirt hole
A foil seal is fitted via an induction heat-sealing machine thus giving the container a true hermetical seal
<u>Shrink wrapped in packs of ten:</u> 1 pallet = 5 layers = 80 packs = 800 bottles 1 layer = 16 packs = 160 bottles <u>Shrink wrapped in packs of six:</u> 1 pallet = 5 layers = 75 packs = 750 bottles 1 layer = 15 packs = 150 bottles
Product Barcode: 5060060384026 Outer Case Barcode: 5060060385085
4.5kg
Material = High Density Polyethylene (HDPE) Container
Brown conical container with a 38mm neck
The cap has a tamper evident ring
<u>Boxed in packs of two:</u> 1 pallet = 4 layers = 96 packs = 192 bottles 1 layer = 24 packs = 48 bottles
Product Barcode: 5060060384033 Outer Case Barcode: 5060060383138

TYPICAL NUTRITIONAL ANALYSIS/100g

Energy (kJ /kcal)	283/67
Fat (g)	0.2
Of which saturates (g)	<0.1
Carbohydrate (g)	15.4
Of which sugars (g)	11.0
Fibre (g)	0.6
Protein (g)	0.6
Salt (g)	1.86

MICROBIOLOGICAL TESTING STANDARD (We use UKAS accredited laboratory)

Organism	Limit (cfu/g)
TVC @ 30°C	<1000
Coliforms	<100
Lactobacillus spp.	<100

Specification	Product Name: Crucials Brown Sauce	
Issued By: Paula Wlazlowska	Signature: <i>Wlazlowska</i>	Issue Date: 02.11.20
Position: QA Manager		Issue Number: 7
Reason for Issue: Review	Review date: Nov 2023	Page 2 of 3

Yeast & Moulds	<1000
Salmonella spp.	Absent 25g

Ingredients Declaration (shown in descending order)

Water, Tomato Concentrate, Sugar, Dark **Soya** Sauce (Contains **Wheat**), Modified Starch, Acid: Acetic Acid, Spices, Salt, **Barley** Malt Flour (Contains **Wheat**), Preservative (Potassium Sorbate), Colour (E150d), Sweetener (Sucralose).

ALLERGEN DATA

Allergen	Contains
Wheat	Yes
Barley	Yes
Oats	No
Rye	No
Kamut	No
Spelt	No
Triticale	No
Sesame Seeds	No
Peanuts	No
Nuts	No
Other nuts	No
Fish	No
Crustaceans	No
Molluscs	No
Soya and soya derivatives	Yes
Egg products	No
Milk (incl. lactose)	No
Celery	No
Celeriac	No
Mustard	No
Sulphur Dioxide >10mg/kg	No
Lupin	No

SUITABILITY	YES/NO	COMMENTS
Suitable for Vegetarians	Yes	
Suitable for Vegans	Yes	
Suitable for Coeliacs	No	Not suitable for Coeliacs
Suitable for Halal	Yes	Not certified
Suitable for Kosher	Yes	Not certified

HACCP

- HACCP Has been applied to this product

Signed:	<i>Wlazlowska</i>	Issue Date:	02.11.2020
Print Name:	Paula Wlazlowska		
Position:	QA Manager		

Specification	Product Name: Crucials Brown Sauce		
Issued By: Paula Wlazlowska	Signature: <i>Wlazlowska</i>	Issue Date: 02.11.20	
Position: QA Manager		Issue Number: 7	
Reason for Issue: Review	Review date: Nov 2023	Page 3 of 3	