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Product Specification

Product	: Chocolate Fudge Cake		
Size / weight	: 1,858g Net Weight		
City Cakes Code	: X		
Date	: 11/12/2014	Issue No.	: 13
Reason for Issue	: Amended Ingredient Declaration and Food Intolerance sections.		

1. Product Description:

Two layers of chocolate flavour sponge filled and coated with a rich chocolate flavour fudge.

2. Microbiological:

Parameter	Target Value	Limits	Method
TVC	<10000	>100000	External Laboratory
Coliforms	<10	>1000	External Laboratory
E.Coli	<20	>100	External Laboratory
Staph A	<20	>100	External Laboratory
Salmonella	Not detected	Present	External Laboratory
L. monocytogenes 25g	Not detected	Present	External Laboratory
Yeasts & Moulds	<100	>100	External Laboratory

3. Metal Detection:

Non Ferrous 3.5mm, Ferrous 2.5mm, Stainless Steel 3.0mm.

4. Nutrition:

Test	Per 100g Typical - as supplied
Energy value (kJ)	1622kJ/100 g
Energy value (kcal)	387kcal/100 g
Protein	5.5 g/100 g
Carbohydrates (available)	48.8g/100 g
..... of which sugars	33.5g/100 g
Fat	18.9g/100 g
...of which saturates	7.9g/100 g
..... monosaturates	7.8g/100 g
..... polyunsaturates	2.3g/100 g
..... trans	0.07g/100 g
Total dietary fibre (AOAC)	3.65g/100 g
Sodium (Na)	0.19g/100 g

5. Shelf Life:

Shelf life from date of production: 12 Months – Frozen stored at -18°C

6. Storage and Transport Conditions:

6.1. Storage Conditions:

Frozen product, Store at -18°C

To defrost: remove all packaging & leave in a refrigerator for 6-8 hours at temperature of 1-4°C

Shelf life once defrosted: 3-4 days, held at 1-4°C

Do not refreeze after defrosting.

6.2. Transport Conditions:

Frozen, Store at -18°C

7. Packaging:

7.1 Primary and Secondary Packaging: (unit of sale)

Material and closure:

Cardboard Box Dimensions: (L x W x H) mm: 265 x 265 x 110mm (approx).

Round Cake Board Dimensions: (Diameter x H) 254 x 3.5mm (approx). 1500 micron total thickness white polyethylene laminated to both sides to greyboard.

Cake Collar: (L x W) 915 x 108mm (approx). 350 micron total thickness polyethylene coated on two sides of food grade board.

LLDPE Clear Bag: High clarity linear rich blend bags. Suitable for food contact.

Average weight of primary and secondary packaging: Approximately 296g

Label position: Printed on front of box

Label information: A 3 digit number denotes day of manufacture, together with a Best Before date that is stamped onto front of box.

7.2 Palletisation:

Palletisation: Units per layer: 16 boxes per layer, Layers per pallet: 14.

Height of complete pallet: 1790mm.

Type: UK (1000 x 1200mm): Material: Wood.

8. Weight Control:

Net Weight: 1,858g.

Gross Weight: 2,154g

9. Ingredient Declaration (legal):

Chocolate Flavoured Sponge (58%) (Sugar, WHEAT Flour, Pasteurised EGG, Palm and Rapeseed Oil, Water, Emulsifier: E471; BUTTER (MILK), Fat Reduced Cocoa Powder, Glycerine; Cocoa Powder, Modified WHEAT Starch, MILK Derivatives, Whole MILK Powder, Stabilisers: E263, E450a; Dried Glucose Syrup, Emulsifiers: E471, E472b; Flavouring, Salt, Colour: E160b, E101; Raising Agents: E500, E450a), Chocolate Flavoured Fudge (42%) (Sugar, Water, Palm & Rapeseed Oil, Fat Reduced Cocoa Powder, Skimmed MILK Powder, Humectant: Glycerine, Emulsifier: E471, Glucose Syrup, Colours: E153, E172; Flavouring, Propylene Glycol, Acidity Regulator: E260, Thickener: E466, Caramel, Sugar Syrup)

Allergens are in CAPITALS.

PLEASE NOTE: The ingredient E471 is from plant origin.

10. Food Intolerance Data:

PLEASE NOTE: The ingredient E471 is from plant origin.

The product is **FREE** from the following:

Component	Yes / No	Detail including origin
Nuts & Nut derivatives (including tree nuts) (and any possible sources of cross contamination)	N	Made in a factory that uses nut ingredients.
Peanuts & Peanut Derivatives	Y	
Seeds (Poppy, Sesame, Sunflower) & Seed Derivatives	N	Palm & Rape Oil
Egg & Egg Derivatives	N	Pasteurised Egg
Milk & Milk Derivatives	N	Whole Milk Powder, Skimmed Milk Powder, Milk Derivatives
Lactose	N	Whole Milk Powder, Skimmed Milk Powder, Milk Derivatives
Wheat and Wheat Derivatives	N	Wheat Flour, Modified Wheat Starch
Modified Starches	N	Modified Wheat Starch
Gluten and Gluten Derivatives	N	Wheat Flour
Rye, Barley & Oats or their Derivatives	Y	
Yeast and Yeast Derivatives	Y	
Sulphites and Sulphur Dioxide	Y	
Benzoates	Y	
Artificial Sweeteners	Y	
Antioxidants BHA/BHT	Y	
Azo and Coal Tar Dyes	Y	
Preservatives	Y	
Flavourings	N	Flavourings
Glutamates	Y	
Colours	N	E160b, E101, E172, E153
Potassium Based Salt Substitute	Y	
Celery	Y	
Mustard	Y	
Genetically Modified Ingredients	Y	
Components derived from Maize	Y	
Components derived from Soya	Y	
Processing Aids derived from G.M.O.	Y	
Beef	Y	
Beef derivatives, stocks, extracts, offals, gelatin, fat, blood	Y	
Pork	Y	
Pork derivatives, stocks, extracts, offals, gelatin, fat, blood	Y	
Lamb	Y	
Lamb derivatives, stocks, extracts, offals, gelatin, fat, blood	Y	
Fish, Crustaceans or Molluscs	Y	
Fish, Crustacean or Mollusc derivatives, stocks, extracts, offals, gelatin, fat, blood	Y	
Lupin	Y	

11. Diet Suitability:

The product is **SUITABLE** for the following diets:-

Vegetarians	Y	Ovo - Lacto Vegetarians	Y
Vegans	N		

PLEASE NOTE: The ingredient E471 is from plant origin

12. Warranty:

We warrant that this product by City Cakes Company Ltd:

- Has been HACCP assessed and conforms to the HACCP system used by City Cakes Company Ltd.
- Comply in all aspects with this specification and will be clean, sound and undamaged on delivery. Shall not be injurious to health and shall be fit for any purpose for which they are intended to be used.
- Is made from quality ingredients, and comply with all aspects with the Food Safety Act 1990, with any regulations made thereunder and with all other United Kingdom and European Union legislation, regulations and quality standards including accepted codes of practice. Packaging shall comply with all legal Food Contact Material Requirements.
- Will be of the nature, substance or quality described and not presented in such a way to mislead as to the nature, substance or quality and be free from agricultural and veterinary contaminants.
- Will be manufactured in premises and with equipment and machinery which comply with the standards of cleanliness and hygiene required by the Food Safety Act, and regulations made thereunder. Will be stored and transported under such conditions as to conserve the nutritional value and quality of the product.
- Has been subject to such checks as a prudent manufacturer would reasonably carry out to meet all the above requirements.
- Shall be packed and shipped in such a way and at such a temperature that the quality of the product is not impaired. Products shall be stacked securely, using appropriate means to secure loads where applicable. Deliveries should be on clean, dry, undamaged pallets, free from off odours, taints and other contaminants.
- Shall be fully traceable to ingredient deliveries, such information being made available to City Cakes Company Ltd if required for a product recall.
- No alterations shall be made to this specification unless agreed in advance in writing with Cakes Company Ltd.

Signature:



Print Name: Mr Martin Lam

Position: Technical Manager

Date: 11/12/2014

Product: Chocolate Fudge Cake