


Product Specification Honeycomb Tiffin	The Handmade Cake Company The Bakery Gardner Road Maidenhead SL6 7TU	 Tel: 01628 770908 Fax: 01628 639248
---	---	---

Product Description: Crushed digestive biscuits, toffee pieces and honeycomb, bound together in a milk chocolate toffee fudge mixture, topped with milk chocolate and sprinkled with honeycomb and toffee pieces.

Product Code(s): **Cut 12 Portions:** 074509

Minimum Weight: 1020 g **Minimum Height:** 18 mm

1. INGREDIENTS:

Digestive Biscuits [**WHEAT** Flour (with Calcium Carbonate, Iron, Nicotinamide, Thiamin), Palm Oil, Sugar, Wholemeal **WHEAT** Flour, Partially Inverted Sugar Syrup, Raising Agents (E500, E503), Salt], Milk Chocolate [Sugar, Cocoa Butter, Whole **MILK** Powder, Cocoa Mass, Emulsifier (**SOYA** Lecithin), Flavouring (Vanilla)], Sweetened Condensed **MILK**, Vegetable Margarine [Palm and Rapeseed Oil, Water, Salt, Emulsifier (E471), Flavouring, Colours (Annatto, Curcumin)], Honeycomb Pieces (3.3%) [Sugar, Glucose Syrup, Palm Oil, Raising Agent (E500)], Toffee Pieces [Sugar, Glucose, Full Cream Sweetened Condensed **MILK**, Palm Oil, Butter Oil (**MILK**), Anti-Caking Agent: (Cellulose), Flavouring, Glazing Agent: (Carnauba Wax)], Toffee Sauce [Glucose Syrup, Invert Sugar Syrup, Sweetened Condensed **MILK**, Sugar, Butter Oil (**MILK**), Water, Colour (E150a), Stabiliser (E440), Natural Flavouring], Toffee Flavouring.

2. STORAGE & INSTRUCTIONS FOR USE:

Please see section 12 of this document.

3. SHELF LIFE DETAILS:

FROZEN: 12 Months / 365 Days **DEFROSTED:** 5 days

4. NUTRITIONAL DATA:

Nutrient:	Units	per 100g	per serving
Energy	kJ	2091.0	1778.0
	kcal	501.0	426.0
Protein	g	6.3	5.3
Carbohydrate	g	57.1	22.9
of which sugars	g	38.3	11.8
Fat	g	27.0	48.5
of which saturates	g	13.8	15.5
Fibre	g	1.9	1.6
Sodium	mg	325.0	277.0

Values calculated using values obtained from our ingredient suppliers and McCance & Widdowson

5. ALLERGEN INFORMATION:

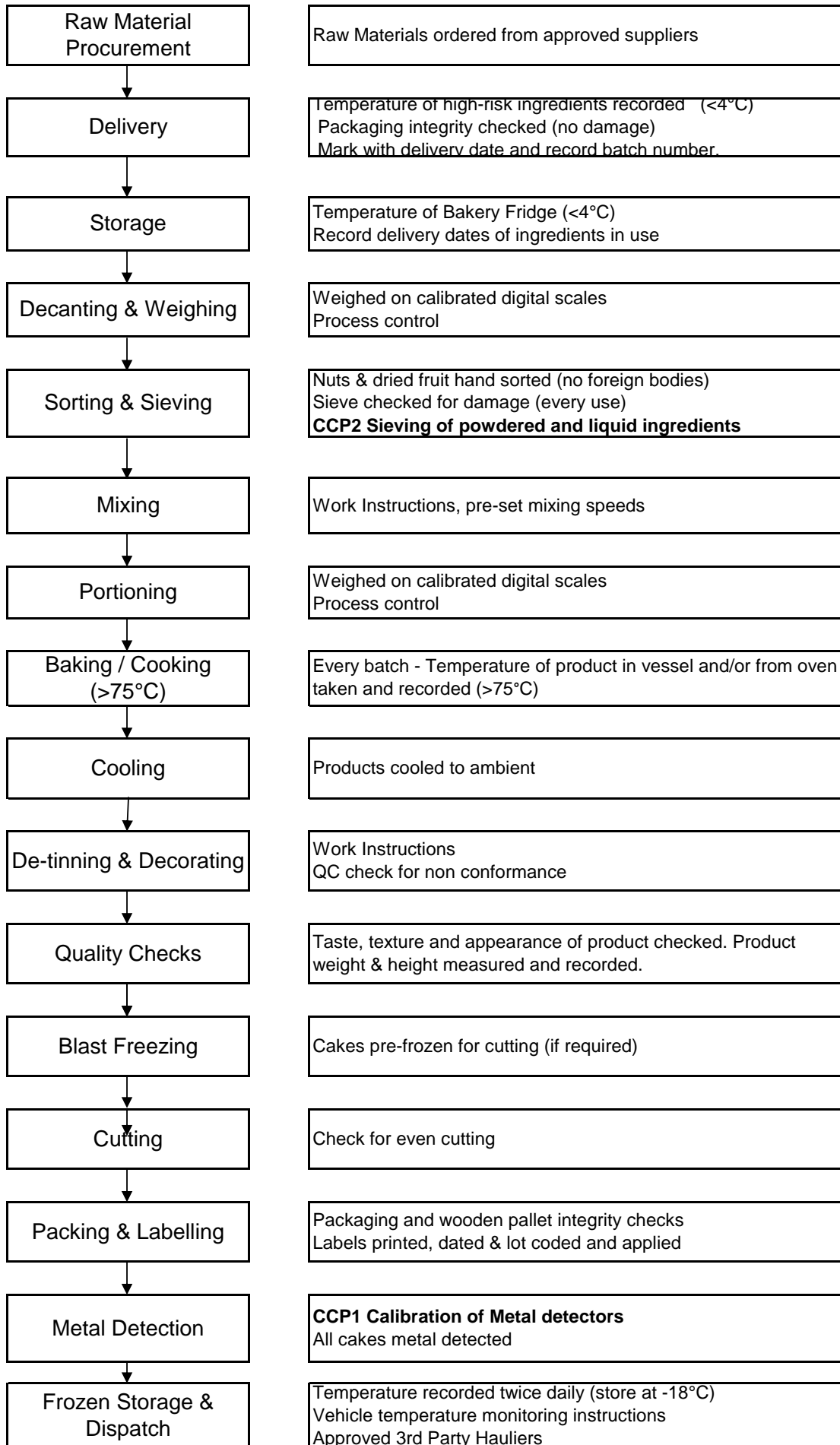
Items in **bold** are allergens according to Directive 2003/89/EC.

	Contains?		If contains = Yes, give details of ingredient(s)
	YES	NO	
Wheat & wheat derivatives	✓		Digestive Biscuits
Gluten & gluten derivatives	✓		Digestive Biscuits
Rye, Barley, Oats, Kamut, Spelt & their derivatives		✓	
Nuts & nut derivatives		✓	
Peanuts & peanut derivatives		✓	Peanut-free site
Milk & milk derivatives	✓		Sweetened Condensed Milk, Milk Chocolate, Toffee Pieces, Toffee Sauce
Soya & soya derivatives	✓		Milk Chocolate
Egg & egg derivatives		✓	This product has been made in a bakery that uses Eggs
Sesame & sesame derivatives		✓	
Fish & fish derivatives		✓	
Crustaceans, Molluscs & derivatives		✓	
Celery & celery derivatives		✓	
Mustard & mustard derivatives		✓	
Sulphites & Sulphur Dioxide (> 10 ppm)		✓	
Lupin & lupin derivatives		✓	
Maize & maize derivatives		✓	
Alcohol (ethanol)		✓	
Gelatine		✓	
Artificial colours		✓	
Natural colours		✓	
Artificial flavourings		✓	
NI flavourings		✓	
Natural flavourings	✓		Toffee Flavour, Vanilla
Artificial Preservatives		✓	
Natural Preservatives	✓		
Ingredients from GM / GMO sources		✓	
Hydrogenated fats		✓	

6. DIETARY SUITABILITY:

Suitable for:	YES	NO
Coeliacs, wheat intolerant individuals		✓
Lactose intolerant individuals		✓
Nut allergy sufferers		✓
Vegetarians	✓	
Vegans		✓

7. HACCP Summary Flow Chart:



8. CCP DETAILS:

CCP No	Hazard to be controlled	Control Measure	Critical Limits	Monitoring		
				Procedure	Frequency	Responsibility
1	Presence of metal due to incorrectly functioning metal detector. Contamination of product from metal.	Metal detector correctly tested before use.	Must reject test strip during testing.	Testing procedure carried out at beginning and end of each product run and recorded on PC Sheet.	All products, all batches	Trained Packing Staff
2	Physical foreign body contamination due to ineffective sieving	Effective sieving of powdered and liquid ingredients based on risk assessment	Sieve mesh is maximum 2.50 mm	Process control sheet: sign off and record of finds. Check integrity of sieve.	Powdered and liquid ingredients for every batch are sieved based on risk assessment. Sieves checked every batch.	Prep Staff, Bakers, Finishing Staff, Packing Staff

9. METAL DETECTION SENSITIVITIES:

Ferrous:	2.5mm	Non-Ferrous		Stainless Steel:	
----------	-------	-------------	--	------------------	--

10. MICROBIOLOGICAL CRITERIA:

Organism / Test	Satisfactory	Borderline	Unsatisfactory
Enterobacteriaceae (cfu/g)	<10	10 - 100	> 100
Salmonella (/25g)	not detected		detected
Staphylococcus aureus (cfu/g)	<20	20 - 100	> 100

Based on Regulation (EC) No 1441/2007 and Health Protection Agency microbiological criteria for ready-to-eat foods

11. PACKAGING INFORMATION:

Product is baked in a foil tray which is sealed within a food grade, impervious film.
Boxed individually in a 320 x 200 x 37 mm corrugated box.

Per Case:	Paper (g)	Plastic (g)	Aluminium (g)	Wood (g)
Primary	0	3	24	
Secondary	68	0		
Tertiary*	0.3	0.3		65.6

** only applies if the product is supplied on a pallet*

Palletisation (Standard UK Pallet)	Cases per Layer	Layers per Pallet	Cases per Pallet	Pallet LxWxH (mm)
	16	20	320	1200x1000x890

13. LABEL:



13. WARRANTY:

We warrant that all food products and packaging materials supplied by The Handmade Cake Company:

- Shall comply in all respects with this specification, shall be clean, sound, non-injurious to health and shall be fit for the purpose for which they are intended.
- Shall comply with all aspects with the Food Safety Act 1990, and with associated regulations, and with all other relevant United Kingdom and European Union legislation, regulations, standards and codes of practice. Packaging shall comply with legal requirements for Food Contact Materials.
- Shall be of the nature, substance and quality described and shall not be presented in such a way which may mislead the purchaser.
- Shall be stored, stacked, handled and transported under suitable conditions so as to maintain safety and quality at all times.

14. EMERGENCY CONTACT DETAILS:

The contact person in an emergency is Michael Wheeler (Bakery Director).

During office hours (08:00 - 17:00): 01628 770908
 Outside of office hours: 07939 532625



Issue Number:	A5	
Issue Date:	3rd July 2015	
Authorised By:	Madeleine Smith	
Position:	Food Technologist	