

Product Name, net weight and format:	Sliced Pepperoni, net weight 1 kg, 9 x 1 kg.
Product supplier code ID:	16845xxx
Unit Photos:	
Unit format information	Plastic tray thermosealed with plastic foil - 25 x 19 x 6 cm
Ingredients declaration	Pork meat, pork fat, salt, dextrose, paprika, beetroot, acerola, garlic, rosemary, oregano, paprika extract, pepper, onion, coriander.
Yield of meat for 100g of finished product	125 g pork per 100g finished product
Secondary Pack photos (unit): front and rear	
Secondary packaging information  Photos (closed and opened please show the units inside):	58 x 25 x 18 cm, 9 x 1 kg per box
Tertiary Packaging or pallet stacking	8 cases per layer, 10 layers per pallet, netto 720 kg
DISCLAIMER	The product is intended to be consumed by the average wholesome consumer and it is NOT specifically designed for feeding vulnerable consumers such as: infants, pregnant women, people with week immune system or anyone subjected to particular dietary conditions etc



### **Genetic Modification**

Does the product and/or its ingredient consist of any of raw materials listed below? If so please place an "Y" of any of the raw material listed below is held in the same site where the product is made, is there a cross con If so please place an "C" on the right cell, if not put a "N"

ii 30 picase piace aii		Title right cell, if hot pe	it a	I N			
Ascorbic Acid (and						Modified Maize	
Ascorbates)	N	Fructose	N	Maize Gluten	N	Starch	N
						Modified Maize	
Aspartame	N	Glucose	N	Maize Gluten	N	Starch	N
		Glucose Syrup (corn					
		syrup) and derivates					
		(eg. Caramel &				Monosodium	
Bean Curd	N	caramel colours)	N	Maize Grits	N	Glutamate	N
Canola / Rape							
(Canada, USA)	N	Glycerides	N	Maize Meal	N	Polenta	N
Citric acid (and		Hydrolysed					
citrates)	N	Vegetable protein	N	Maize Protein	N	Polyols Glycerides	N
Corn oil (Maize							
oil)	N	Maize Bran	N	Maize Starch	N	Potato (Canada)	N
	l		<b>I</b>			Sodium and	<b>I</b>
Corn Syrup solids	N	Maize fibre	N	Maltodextrins	N	Trisodium Ascorbate	N
Corn syrup	N	Maize Flakes	N	Maltose	N	Sodium Citrate	N
Dextrins	N	Maize Flour	N	Masa Flour	N	SorbitolSoya Curds	M
DEVILLIO	IN	IVIAIZE FIUUI	IN	Modified Maize	- I'V	301 bitoi30ya Culus	IVI
Doutroso	V	Maiza Corm	<b>.</b>		,	Cay Cayea	,
Dextrose	Υ	Maize Germ	N	Starch	N	Soy Sauce	N
				Mannitol	N		

If "Y" please provide details: Ascorbic acid and dextrose in the product, but not GM

GENETICALLY MODI	FIED ORG	ANISMS
1	(a)	Does the product or any of its ingredients contain any genetically modified Material (whetl
	(b)	Identify those ingredients which contain such material:
	(c)	If derived from a GM source (maize or soya) confirm that it is IP:
2	(a)	Is the product or any of its ingredients produced from animal which are fed with GM animal
	(b)	Identify such ingredients:
3	(a)	Is the product or any of its ingredients produced from, but not containing, any genetically
	(b)	Identify those ingredients which are produced from such material:
4	(a)	Have genetically modified organisms been used as processing aids or used in connection w

	(b)	Identify any such processing aids:
5	(a)	Have genetically modified organisms been used to produce processing aids or additives bu
	(b)	Identify any such processing aid or additive:
6	(a)	If there is a possibility of contamination, what controls are in place?

on the right cell tamination risk?

Soya Beans	N	Soya oil	N
_		Soya Protein Isolate	
Soya Curd	N	or Concentrates	N
Soya Fibre	N	Soya Proteins	N
Soya Flakes	N	Squash (Canada)	N
Soya flour	N	Sugar Beet (Canada)	N
Soya Grits	N	Sweetcorn	N
		Textured soya	
Soya Isoflavones	N	protein	N
Soya Lecithin	N	Tofu	N
Soya Meal	Ν	Waxy Maize	N
Soya Milk	Ν	Xantum Gum	N

her active or not)?	NO
al food?	NO
modified material?	NO
ith the production of the food or any of it's	NO

t where such genetically modified organisms are not	NO
<u> </u>	



# **Allergens**

Table 1 - List of all allergens handled on site in what products

Duadwat and line of					
Product and line of production	Peanut	Tree Nut	Sesame	Fish	Crustacean
other salamis					

If orange please give details of allergen cross contamination p Pasta products produced segregated in time and cleaning afte day.

If red, justify the reason why is not possible to guarantee the

## **Intolerances**

Table 2 - List a number of intollerance risk food product contained in the product and handled

Other Allergens	if yes state source	Is the product present in the factory site?	
Legumes	no	no	
Caffeine	no	no	
Chocolate	no	no	
Kiwi	no	no	
Banana, blackberry, peach, tomato	no	no	
Buckwheat	no	no	
Barley	no	no	
Rye	no	no	
Yeast & derivatives	no	no	
Maize & derivatives	yes	derivates from maize in dextrose	
Aspartame	no	no	

Fruit, vegetables and their derivatives	yes	, beetroot, acerola, onion, coriander
Beef	no	yes
Pork	yes	Pork Meat
Lamb / mutton	no	no
Poultry	no	yes
Chestnuts	no	no
Potassium Chloride	no	no
Phenylalaline	no	no
Garlic	yes	yes
Cow's Milk	no	no
Goat's Milk	no	no
Buffalo's Milk	no	no
Ewe's Milk	no	no

Table 3 - List the free from additive profile of the product

Propyl Gallate	E310	N
Octyl Gallate	E311	N
Dodecyl Gallate	E312	N
Butylated Hydroxyanisole	E320	N
Butylated Hydroxtoluene	E321	N
FREE FROM ALL ILLEGAL DYES (ILLEGAL DYE CONTROLS)		
permitted to contain the following illegal food dyes; Suda	ın I – IV, Butter Yellow,	N
confirm the ingredients are free from illegal food dyes an	d non permitted food	N
confirm the absence of illegal food dyes?		N
configuration)		
Amaranth	E123	N
Black PN	E151	N
Brown FK	E154	N
Chocolate Brown HT	E155	N
Carmoisine	E122	N
Indigo Carmine	E132	N
Pigment Rubine	E180	N
Ponceau 4R	E124	N
Red 2G	E128	N
Sunset Yellow FCF	E110	N
Tartrazine	E102	N
Quinoline Yellow	E104	N
Erythrosine	E127	N
Patent Blue V	E131	N
Brilliant Blue FCF	E133	N
Sulphite Ammonia Caramel	E150d	N
Allura Red	E129	N

Green S	E142	l N
Aluminium	E173	N.
Caustic Sulphite Caramel	E150b	N N
Vegetable Carbon	E153	N.
Cochineal	E120	N.
Ammonia caramel	E150c	N.
more than 0.2% arising from other ingredients in the form of:	22300	<del></del>
L-glutamic acid	E620	N
Sodium hydrogen L-glutamate (Mono Sodium glutamate or MSG)	E621	N N
Potassium hydrogen L-glutamate (Mono Potassium glutamate)	E622	N N
Calcium dihydrogen di-L-glutamate (Calcium glutamate)	E623	N N
Di-Sodium Inosinate	E631	N.
Di- Sodium Guanylate	E627	N.
Di- Sodium Ribonucleotide	E635	N.
FREE FROM BENZOATES / SULPHITES	1-000	<del></del>
Benzoic acid	E210	N
Sodium benzoate	E211	N
Potassium benzoate	E212	N
Calcium benzoate	E213	N.
Ethyl p-hydroxybenzoate	E214	N
Sodium Ethyl p-hydroxybenzoate	E215	N.
Propyl p-hydroxybenzoate	E216	N.
Sodium Propyl p-hydroxybenzoate	E217	N.
Methyl p-hydroxybenzoate	E218	N.
Sodium Sulphite	E221	N.
Calcium Sulphite	E226	N.
Sodium Hydrogen Sulphite	E222	N.
Calcium Hydrogen Sulphite	E227	N
Sodium Methyl p-hydroxybenzoate	E219	N.
FREE FROM NITRITES / NITRATES / ACETATES / PROPIONATES / BO		10
Sodium Nitrite	E250	N
Sodium Nitrate	E251	N
Potassium Nitrite	E249	N.
Potassium Nitrate	E252	N.
Potassium Acetate	E261	N
Sodium Acetates	E262	N
Sodium Acetate	E262(i)	N.
Sodium Diacetate	E262(ii)	N.
Calcium Acetate	E263	N
Sodium Propionate	E281	N
Calcium Propionate	E282	N
Potassium Propionate	E283	N
Boric Acid	E284	N
Sodium Tetraborate / Borax	E285	N
Carbon Dioxide	E290	N
FREE FROM EMULSIFIERS, STABALISERS AND OTHERS	1230	<u> </u>
Sodium Calcium Edenate	E385	<u></u>
Carrageenan	E407	N <sub>1</sub>
Polyphosphates	E450	
Γοιγριτουριίατευ	E430	N

# PESTICIDES FREE FROM BANNED PESTICIDES Free f Please confirm that the product is free from banned pesticides c.f. list from the Prohibition Directive (79/117EEC). Clik on hyperlink to see the list. MAXIMUM RESIDUE LEVELS Comply with Please confirm that you comply with the Maximum Residue Levels stated in EC Regulation 396/2005. Click on hyperlink to see UK MRLs database.

PRODUCT IS SUITABLE FOR	Suitable for?
Vegetarians (Non-Vegan)	NO
Vegans	NO
Coeliacs	YES
People who are lactose intolerant	YES
People with a nut / seed allergy	YES
PRODUCT IS CERTIFIED	Yes/No
Kosher	NO
Halal	NO

Molluscs	Egg	Milk	Soy	Gluten	Wheat	Mustard
		ning gluten used				
erwards. Pasta	a products produ	iced at the end c	of production da	y or for a whole	production	
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absence of cr	oss contamination	on				
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Celery	Sulphite	Lupin	Colour coding	
			Allergen not used on site	
			Allergenic ingredient used in this product as an intentional ingredient Allergen used on site but not used in this product as an intentional ingredient - not used in the same line used in this product as an intentional ingredient - used in the same line, but full allergen cleaning procedure in used in this product as an intentional ingredient - it is not possible to guarantee	



Nutrition Information		ity per 100ml	Method (Calculation / Analysis)	Frequency
Energy	kj:	1795	calculation	
	kcal:	434	calculation	
Fat	43	3g	analysis	at every batch
of which saturates (g)	19	9g	calculation	
Carbohydrate (g)	0.	5g	calculation	
(of which sugars) (g)	0.	5g	calculation	
Fibre (g)				
Protein (g)	20	Og	analysis	at every batch
Sodium (g)				
Equivalent as salt (g)	4.	0g	analysis	at every batch
Moisture (g)	32	.5g	analysis	at every batch
Ash (g)				
Total	10	0g		

Name of the laboratory used: Synlab Lab accreditation: Swedac 1006

### Chemical tests (finished product and/or raw material: please specify)

Test (with unit of measurement)	Target	Reject	Method	Frequency
рН	<5,0	>5,0	pH measurer	every batch
aw	<0,92	>0,92	Analysis	every batch

Microbiological testy/nThe product comply with the COMMISSION REGULATION (EC) No 2073/2005YES

Test (with unit of measurement)	Target	Reject (valid until end of life or customer arrival, please specify)	Method	Frequency
E.coli	<10	> 10	NMKL 125	every batch
Salmonella	absent in 25g	present	VIDAS	every batch
Listeria monocytogenes	absent in 25g	present	VIDAS	every batch
Staphylococcus aureus	<100	>100	NMKL 66	every batch

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### Physical Tests (finished product and/or raw material: please specify)

Test (with unit of measurement)	Target	Reject	Method	Frequency
Caliber	45 mm ± 2mm	< 42mm or > 48mm	measurerment	every batch



### Packaging used

Component	Primary (eg. Unit)/ Secondary (eg. Box)/ Tertiary (eg. Pallet)
tray	Primary
box	Secondary

Weighing system	average
Weight of the product NET:	1000g
Weight of the product TOT:	
Average weight	yes
Minimum weight	no
Catch Weight	no
Pack traceability	
Durability date type (eg. BBE, use by):	Best before
Durability date format (eg. DD/MM/YYYY, MM/YY):	DD/MM/YYYY
Durabilty date print location:	on label
Method of printing codes:	ink ject
Lot / batch code format:	packing date
Unit barcode number:	501694408819 1
Barcode type (eg. EAN, ITF-14) :	EAN13
Inner Barcode Verifed and Documented	when creating label
Outer barcode number :	501694458819 6
Barcode type (eg. EAN, ITF-14):	EAN 128
Outer Barcode Verifed and Documented	when creating label
Shelf life (From Manufacture):	90 days
	shelf life analysis
	performed for similar
Shelf Life Validation Data Held On File	product
Minimum shelf life guaranteed on delivery to UK	68 Days
Usage Instructions	Ready to eat
Storage instructions:	min. +5°C

Cooking instructions if applicable:	N/A
Is the product suitable for freezing:	No
Instructions for defrosting: temp / time:	n/a
Shelf life after defrost:	n/a
Shelf life once opened:	n/a
Country of origin:	Denmark
Health Mark:	DK-4658
Label claims (suitable for vegetarian, less fat etc.):	N/A

Type of Material	Description	Colour of packaging	Componen t Weight (g)	Recycled Content (%)	Gauge (micron)
plastic	plastic tray	transparent	40	0%	50μ
cardboard	cardboard box	brown	362 g	0%	-

	Packaging Dimensions [mm]			_ , Supplier		Supplier	
Food grade (Y/N)	Length	Width	Height	Diameter	Type of sealing	Supplier name	Quality Accreditation
Υ	25	19	6	N/A	heat sealed	Nemco	
N/A	58	25	18	N/A	tape	Imbox	



Process control steps and CCPs (please attach separately a full process flow chart)

Please list all the process step which contribute to make the product safe

Process step Number	Process Step	Level of Control	<b>Control Measures</b>
12	Fermentation	every batch	pH measurement
20	Metaldetection	all products	metaldetection
19a	Oxygen control	1 test per pallet	Oxygen test

### attached

Limits	Monitoring Procedures	Action (when out of control)
< 5,3	positive release	See attached CCP-plan
Fe 3mm, Non-Fe 4mm, SS 5mm	all products	See attached CCP-plan
< 2%	1 test per pallet	See attached flow chart



To consider	Risk	Mitigation actions
historical evidence of substitution		_
or adulteration		
	See attached VACCP plan	
economic factors which may		
make adulteration or substitution		
more attractive		
	See attached VACCP plan	
ease of access to product through		
the supply chain		
	See attached VACCP plan	
sophistication of routine testing		
to identify adulterants		
	See attached VACCP plan	
nature of the raw materials.	See attached VACCP plan	
others		