

 DANISH CROWN	MEAT PRODUCT PRODUCT SPECIFICATION	Version: 1.0 Page: 1 of 5
Product name: Unsmoked Rind On Horseshoe Gammon with added water		Product Code: 12867763

Danish Crown Plant's

Plant	Address	Country	Health Mark
Danish Crown - Bugle	Ebenezer, Bugle, St. Austell, Cornwall PL26 8RR	United Kingdom	UK 2614 EC

Plant	Slaughter	Cutting/deboning	Curing
Danish Crown Sonderberg DK14	✓	✓	
Danish Crown Herning DK31	✓	✓	
Danish Crown Horsens DK320	✓	✓	
Danish Crown Ringsted DK25	✓	✓	
Danish Crown Saeby DK71	✓	✓	
Danish Crown Kolo PL30094204 WE		✓	
Danish Crown Bugle UK 2614 EC			✓

Origin of meat:

Health Mark	Born in	Reared in	Slaughtered in	Prepared in
DK14, DK31, DK320, DK25, DK71	Denmark	Denmark	Denmark	Denmark

Specification Agreement

This specification is to be read in conjunction with Part One Pork Specification.

Date: 01.03.2018



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Page: 2 of 5

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Product description:

Rind on horseshoe gammon, with added water

Product Ingredients:

Pork (88%), Water, Salt, Preservatives (E250, E252).

Nutritional Information

Nutritional	As per 100g supplied		
Energy	792		KJ
Energy	190		Kcal
Fat	14		g
- Saturates	4.6		g
Carbohydrate	0.1		g
Of which sugars	0.0		g
Dietary Fibre	Trace		g
Protein	16		g
Salt	2.88		g

Ingredients	Origin
Pork	Denmark
Water	UK
Salt	UK, Holland
Preservatives E250, E252	Denmark, Germany, Israel, Poland

Productions length (normally)

Products	From kill to curing
Meat products	Max. 5 days kill to cure
Following Bank / Public / National Holidays, product can be 6 days kill to cure.	

Finished Product Standards

Parameter	Standard	Maximum
Sensory	Typical of fresh gammon	N/A
Salt	2.88	
Nitrite	<150ppm	<150ppm
Nitrate	<150ppm	<150ppm
Added water*	<10%	<10%

* According to EU legislation.

Guidelines for bacterial counts at Packing:

Analysis	unit	Standard	Maximum
Total viable count 30 °C	cfu/g.	<1x10 ⁴	<5x10 ⁶
Staphylococcus aureus	cfu/g.	<20	<5x10 ²
Enterobacteriaceae	cfu/g.	<100	<5x10 ³

Allergen Information

Allergen	1. Within Product (Yes/No)	2. Used On Processing Site (Yes/ No)	3. If 'yes' to question 2 what is the risk of contamination
Celery	No	No	N/A
Egg	No	No	N/A
Lupine	No	No	N/A
Molluscs	No	No	N/A
Fish	No	No	N/A
Gluten	No	No	N/A
Milk	No	No	N/A
Mustard	No	No	N/A
Nuts	No	No	N/A
Peanuts	No	No	N/A
Sesame Seed	No	No	N/A
Shellfish	No	No	N/A
Soya	No	No	N/A
Sulphite/Sulphur Dioxide	No	No	N/A

Information

Is the product free from	Yes / No	Ingredient present within
Maize and maize derivatives	Yes	
Fruit and fruit derivatives	Yes	
Yeast and yeast derivatives	Yes	
Vegetables and vegetable derivatives	Yes	
Garlic	Yes	
Coconut and coconut derivatives	Yes	
TVP / HVP	Yes	
GM materials / ingredients	Yes	
Monosodium Glutamate	Yes	
BHA / BHT	Yes	
Aspartame	Yes	
Beef and derivatives	Yes	
Pork and derivatives	No	Pork Legs
Lamb/Mutton and derivatives	Yes	
MRM / MSM	Yes	
Hydrogenated Fats	Yes	
Omega 3	Yes	
Preservatives	No	Preservatives added to the brine
Azo Colours and Coal Tar Dyes	Yes	
Glutamates	Yes	
Benzoates	Yes	
Antioxidants	Yes	
Colour	Yes	
Artificial Colour	Yes	
Flavoring	Yes	
Artificial Flavoring	Yes	

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Storage:

Storage	Chilled	Frozen
Storage:	Store at 0-5°C for a maximum 5 days after production. Subsequently store at 0-2°C.	

Shelf life:

Shelf life:	Salt - as standard	Used by / Best before
Chilled	2.49g and less	4 weeks from production date
	2.50 to 2.87g	6 weeks from production date
	2.88g and above	8 weeks from production date
Frozen		Best Before End 12 months from production date

If you need further information, please contact Danish Crown's Food Safety team.
Danish Crown Bugle - email: nigtr@danishcrown.com