

Supplier Product Technical Specification

General Information					
Product Name & Weight:		Ripened Melusine Goat log 2	1kg		
Legal Description (e.g. full fat soft cheese):		Full fat soft cheese			
Secondary Description: Log of soft pasteurised cheese mad			se made from Goat's milk		
Maturity description (eg matu	Maturity description (eg mature, vintage,)				
Supplier Product Code:	71004001	Eurilait Product Code:	20126		
Tariff code for EU trade	04069092				
Issue Date:	14/03/2024	Issue number:	7		

Contact Details					
Emergency Out of Hours Co	Nigel Sykes 07779 140430				
Supplier Name and Address	Eurilait Ltd Leighton Lane Industrial Estate, Leighton Lane, Evercreech Somerset, BA4 6LQ				
Health mark		GB MZ 043			
Sedex number		ZC1055429			
Contact name		Sigita Jonaite			
Position		Technical Suppo	ort Manager		
Telephone no	01749 838100	Fax No:		01749 838150	
Email		sigitajonaite@e	urilait.co.uk		
Site accreditation details. (BR	C / IFS / ISO)	BRC			
Manufacturing Site Name and Address (If different from above):		Eurial la Chapelle 27 Rue De Rivault 79160 Beugnon Thireuil France	Eurial Soignon Soignon 79400 St Martin de St Maixent France	Eurial Capra Stadbeemd 1021 B-3545 Halen Belgium	Fromandal Poligono Industrial La Marismas P28-29 E41740 Lebrija Spain
Health Mark:		FR 79 077 001 CE	FR 79 276 001 CE	BE K 432 EG	ES 15.000.2470. CE
Sedex number		ZS1026169	ZS1000778	ZS1047944	
VAT number					
Contact Name:		Lisa COLPIN			
Position:		Customer quali	ty relation advis	er	
Telephone No:	+33 (0) 2 40 68 18 62	Fax No:			
Email:		lisa.colpin@eur		,	
Site accreditation details. (BR		BRC, IFS	BRC & IFS	BRC & IFS	BRC & IFS
Maturation Site Name and Adabove):	dress (If different from				
Sedex number					
VAT number					
Health Mark:					
Contact Name:					
Position:					
Telephone No:		Fax No:			
Email:	0 (150 (100) 1				
Site accreditation details. (BR	C / IFS / ISO) please give				

FORM NO	Issued by	ISSUE NO:	DATE:	Page No
TEURF 105	Technical Services Manager	13	16.03.2021	Page 1 of 23



Fax No:	
	Fax No:

Shelf-Life Storage Informat	Shelf-Life Storage Information					
Total Shelf Life from day of manufacture	90 days	Storage Conditions - (Temp ºC)	2 – 6°C			
Ripening period/ Maturation (pre- packing)	7 – 12 days	Pasteurised	Yes			
Shelf-life from day of packing / cut & pack	Around 80 days	Suitable for Vegetarians	Yes			
Shelf life once opened	N/A	Guaranteed delivery temperature - (Temp ºC)	2 – 6°C			
Shelf life after defrosting	N/A	Batch Coding details - Pack	Best before date (DD/MM/YY)			
Minimum life on delivery into Eurilait	53 days	Batch Coding details - Outer	Production title, best before date (DD/MM/YY)			
Maximum life on delivery to Eurilait (applicable to soft cheeses)	N/A	Use by / Best Before – Please specify	Best before date			
PDO / PGI / DOP / AOP / ® / TM	No	Location of date code (eg back of pack, side of pack,)	On the label			
Any Claims associated with the finished product eg Free from	No	Certification of PDO / PGI / DOP / AOP sent to Eurilait	No			
Claim verification	N/A					

FORM NO	Issued by	ISSUE NO:	DATE:	Page No
TEURF 105	Technical Services Manager	13	16.03.2021	Page 2 of 23



K 432

EG

79.276.001

Please attach photographs of Pack & Outer Case labels below

Code produit : 71004001

CHEV BUCH MELUS 1K C1 EDLUO 85J

Mélusine Goat Log

LOT: C24076

DLUO: B 31/05/2024

Net weight: 1kg e

Keep refrigerated between +2°C and +6°C

(01)03523230017459(15)240531(10)C24076

Produced by Capra nv, Stadsbeemd 1021, 3545 Halen, Belgium Imported into the U.K. by Eurilait Ltd, Leighton Lane Ind. Estate, Evercreech, Somerset, BA4 6LQ, UK

FORM NO	Issued by	ISSUE NO:	DATE:	Page No
TEURF 105	Technical Services Manager	13	16.03.2021	Page 3 of 23





FORM NO	Issued by	ISSUE NO:	DATE:	Page No
TEURF 105	Technical Services Manager	13	16.03.2021	Page 4 of 23



	Recipe Details												
Main Ingredient	Sub Ingredient	Country of Origin	Supplier	Supplier accreditation (BRC/ IFS / red Tractor)	State i.e. liquid/powder	рН	Aw	Min % salt	Moisture	Heat process times/temperature and filling conditions	Storage temp °C	Maximum life	% - must add up to 100%
Goat's milk	N/A	European Union	Contract farmers to Eurial, Suppliers approved of goat's curd	No for the milk Yes for the curd's supplier (BRC/IFS)	Liquid / solid	N/A	N/A	N/A	N/A	Soignon: T°C 71.7°C Mini – 30 sec mini La Chapelle: T°C 73.5°C – 30 sec mini Capra: T°C 71.7°C Mini – 30 sec mini Fromandal: T°C 75°C – 30 sec mini	4 – 8°C	48 hours	98.3
Salt	E535 Sodium Ferrocyanide	European Union mainly France	Salins Du Midi	Yes (FSSC 22000)	Powder	N/A	N/A	N/A	N/A	N/A	Ambient	2 years	1.5
Coagulant	N/A	Europe	DSM	Yes (FSSC 22000)	Liquid	N/A	N/A	N/A	N/A	N/A	4 – 8°C	18 months	0.1
Lactic Starter Cultures	N/A	France, Germany, USA & Denmark	CHR Hansen, Dupont / Danisco & Flores De Terroirs	Yes (FSSC 22000/ISO 22000)	Solid, frozen or liquid	N/A	N/A	N/A	N/A	N/A	-45°C	12 months	0.05
Mould cultures	N/A	France, Germany, USA & Denmark	Dupont / Danisco, Lallemand, Eurial	Yes (FSSC 22000/BRC)	Liquid or frozen	N/A	N/A	N/A	N/A	N/A	4 -6°C / - 18°C	12 months	0.05
Processing aid E509 Calcium chloride	N/A	EU	Quaron	No	Liquid	N/A	N/A	N/A	N/A	N/A	Ambient	2 years	<0.1%

Undeclared additives not detailed above e.g. E535 in salt or E211 in rennet						
		Quantity in final product (mg/kg)	How is the Food safety risk mitigated			
E535	Sodium Ferrocyanide	Salt	Anti-caking	20mg/kg	0.3mg/kg	N/A

FORM NO	Issued by	ISSUE NO:	DATE:	Page No
TEURF 105	Technical Services Manager	13	16.03.2021	Page 5 of 23



Frozen Curd if applicable						
Country	Name of site	% in Final product	Shelf life of frozen product			
For Soignon and La Chapelle : Spain, France, Belgium	Capra, Soignon, La Chapelle Thireuil, Fromandal / Esmeralda	0-100%	36 months			
For Fromandal : Spain	Esmeralda	0-100%	36 months			

Further product information	
Ingredients Declaration (grates first, including quidding) as legally appear on the BOP	Pasteurised goat's milk, salt, cheese culture, coagulant.
Is the product dry salted	Yes
Is the product brine salted	No
Please confirm the source of the rennet (highlight or delete as appropriate)	Microbial
Please list the strains of starter cultures used (Hafnia Cultures used?)	Lactococcus lactis subsp. Cremoris, Lactococcus lactis subsp. Lactis, Leuconostoc,
	Streptococcus thermophilus
	No Hafnia used
Approximate number of milk farms	N/A – not possible to count
Is the product ready to eat?	Yes
Process/ cooking method/ status	Pasteurisation

FORM NO	Issued by	ISSUE NO:	DATE:	Page No
TEURF 105	Technical Services Manager	13	16.03.2021	Page 6 of 23



Nutrition Information					
Nutrient	Value	Units per 100g	Method of analysis (If calculated, state source of information)		
Energy	1208	kJ	Calculated		
	291	kcal	Calculated		
Fat	23	g	Analysis		
of which saturates	16	g	Analysis		
Monounsaturates		g	Analysis		
Polyunsaturates		g	Analysis		
Trans fatty acids		g			
Carbohydrate	1	g	Analysis		
of which sugars	1	g	Analysis		
of which starch		g	Analysis		
Fibre	0	g	Analysis		
Protein	20	g	Analysis		
Sodium	600	mg	Calculated		
Equivalent salt	1.5	g	Analysis		
Cholesterol		g			
Calcium		g			
Moisture		g			
Ash		g			
Laboratory name, address & accreditation details	- BP 42301 - 44323 Or	EUROFINS ANALYTICS France - Rue Pierre Adolphe Bobierre - Site de la Géraudi - BP 42301 - 44323 NANTES CEDEX 3 - Accréditation n° 1-0287 COFRAC body Or LABCO - 44 rue Jean Jaurès BP 18 17700 SURGERES - Accréditation n° 1-0733			
FSA salt category	,		N/A		

Chemical Analysis					
Test	Test Method	Frequency of testing	Minimum	Target	Maximum
Fat	Infra-red	Each batch	20%	23%	N/A
Milk fat %	N/A	N/A	N/A	N/A	N/A
Protein	N/A	N/A	N/A	20%	N/A
Moisture	N/A	N/A	N/A	N/A	N/A
Salt	Infra-red	Each batch	1.3%	1.4 – 1.7%	2.1%
aW	N/A	N/A	N/A	N/A	N/A
pH at packing	pH meter	Each batch	4.3	4.5 - 4.9	5.1
FDM	Calculation	Each batch	45%	>45%	N/A
Aflatoxin M ₁ in milk Regulation 1881 / 2006	External lab	Once a year on milk collection	Not concerned	≤ 0.05 µg/kg	0.05 μg/kg
Heavy metals Directive 2004 / 107	External lab	Lead only: Once a year on milk collection	Not concerned	≤ 20 μg/kg	20 μg/kg

FORM NO	Issued by	ISSUE NO:	DATE:	Page No
TEURF 105	Technical Services Manager	13	16.03.2021	Page 7 of 23



		omersed, Britiola			
Veterinary residues Regulation 37 / 2010	External lab	Chloramphénico l: once a year on milk collection	Not concerned	≤ MLR	Maximal residual limit
Pesticide residues in milk Regulation 396 / 2005	External lab	OC and OP pesticides: once a year on milk	Not concerned	≤ MLR	Maximal residual limit
Chlorate Regualtion 865 / 2008	External lab	Once a year on milk collection	Not concerned	≤ 0.1 mg/kg	0.1 mg/kg
Sodium/potassium nitrate	N/A	N/A	N/A	N/A	N/A
Histamine	N/A	N/A	N/A	N/A	N/A

Microbiological Analysis					
Micro-organism	Method	Target	Maximum	Units	Frequency
Enterobacteriacae/Coliforms	N/A	N/A	N/A	Cfu/g	N/A
E.coli	Soignon, La Chapelle: NF V 08 053, Capra: AFNOR SDP 07/01- 07/93 Fromandal: ISO 16649-2 / Petrifilm	<100	< 1000	Cfu/g	Soignon, La Chapelle, Fromandal : Each batch Capra: Weekly
Staph. aureus coagulase +	Soignon, La Chapelle: NF V 08 052-2 / Capra : ISO 6888-1 / Fromandal: Pétrifilm	<100	< 1000	Cfu/g	Soignon, La Chapelle, Fromandal: Weekly Capra: Monthly
Salmonella spp	Soignon, La Chapelle: Minividas, Capra: SP-VG M002 Fromandal : ISO 6579-1	Not detected in 25g	Not detected in 25g	Cfu/25g	Soignon, La Chapelle, Fromandal: Weekly Capra: Monthly
Listeria- spp mono	Soignon, La Chapelle: Minividas, Capra : AFNOR AES 10/03- 09/00 Fromandal: ISO 11290-1	Not detected in 25g	Not detected in 25g	Cfu/25g	Soignon, La Chapelle, Fromandal : Weekly Capra: Monthly
Yeast	N/A	N/A	N/A	Cfu/g	N/A
Mould	N/A	N/A	N/A	Cfu/g	N/A
Other					
Does testing comply with EU Com 2073/2005?	mission Regulation (EC) No	Yes	,		
Laboratory name, address & accreditation details		principles and Soignon, La Cr QUALYSE: ZI m 1-1986 Fromandal Ext LECHERO DE CANTABRIA Morero, 3961 ISO 17025 acc Bollullos de la	an external la napelle: QUALY nontplaisir 799 ternal lab: LAB A ISO 17025 AG 1 Guarnizo, Ca redited (Avda. Mitación, Sevil	boratory (no /SE which is /20 Champdo ORATORIO I CCREDITED (ntabria – ES de Castillejo (la, España)	under ISO 17025 of systematically): ISO 17025 accredited eniers N° Cofrac: N° NTERPROFESIONAL Parque Empresarial de PAGNE) and MICROAL a de la Cuesta, 5, 41110 B-2200 Herentals –

FORM NO	Issued by	ISSUE NO:	DATE:	Page No
TEURF 105	Technical Services Manager	13	16.03.2021	Page 8 of 23



	Belac n°086-TEST		
Is COA available? If yes for which microorganisms?	Only on request		
What are your environmental controls i.e., swabbing	Swabbing and air tests		

Product specific control measures – che	eese manufacture
Max time from milk collection to pasteurisation &	48h max (between Saturday's afternoon until Monday's morning) at 4 –
storage temperature	8°C
Life from Pasteurisation at 5°C	N/A used straight away after pasteurisation
Pasteurisation time and temperature	Soignon 71,7°C Minimum – 30 seconds (Target set at the factory 74°C –
·	30 sec minimum)
	La Chapelle 73,5°C Minimum – 30 seconds (Target 75°C – 30 sec
	minimum)
	Capra: 71,7°C Minimum – 30 seconds (Target is confidential – set at the
	factory higher)
	Fromandal: 75°C minimum – 30 seconds (Target is confidential)
Cooling time to <5°C	N/A
Divert temperature and confirmation of daily divert	Soignon: 72.7°C
check	La Chapelle: 73.5°C
	Capra: 72.7°C
	Fromandal: 72.6°C
pH achieved throughout process. Please attach graph	pH < 4.90 after 24h
showing details at regular intervals	
Incubation time and temperature	Between 16 and 24h
Maturation temperature	Between 25 et 35°C
Please break down life of cheese into make –	Storage of the raw milk max 48h
maturation - storage at give the times and	Pasteurisation (see upside for the time/temperature of each site)
temperatures at each stage of this process	Incubation + culture addition 24 – 34°C
	Rennet addition 4h 24 – 34°C
	Maturation 24h 24-34°C
	Draining 12h 18-30°C
	Salting 18-30°C
	Cooling 1h 7-12°C
	Moulding 1h 7-12°C
	Spraying 7-12°C
	Drying 2h 7-12°C
	Ripening 7-12 days – 7-12°C
	Drying 7h 7-12°C
	Packing + metal detection 7-9°C
	Storage +2°C - +6°C
Is rework or over-run used?	No
If so please provide details of controls in place and	N/A
what the maximum percentage that can be used in	
the product?	
Is the production area High Risk or High Care	High Care
Is the packing area High Risk or High Care	Low risk
Please explain slow vat (fermentation) procedure	A slow vat is identified if a pH ≤ 4.9 is not obtained within 24 h from
(Staph. aureus controls)	The addition of starter. We research staph aureus on moulding cheese,
	in curd.

FORM NO	Issued by	ISSUE NO:	DATE:	Page No
TEURF 105	Technical Services Manager	13	16.03.2021	Page 9 of 23



What Micro organisms	EXAMPLE	E Coli	Listeria Spp	Staph Aureus	Salmonella	Clostridium
are considered as	Listeria Spp	Yes / No	Yes / No	Yes / No	Yes / No	Botulism
requiring elimination or	Yes / No	-				Yes / No
controlling						
Indicate whether they are	pH < 4.4	pH < 4.9	pH < 4.9	pH < 4.9	pH < 4.9	N/A
controlled by Process	aW < 0.92	Temperature	Temperature	Temperature	Temperature	
Controls pH, aW, Salt,		2 – 6°C	2 – 6°C	2 – 6°C	2 – 6°C	
Acidification of curve and						
the limits.						
Process Controls in place,	Pasteurisation	Pasteurisation	Pasteurisation	n Pasteurisation	Pasteurisation	N/A
Pasteurisation, Hot fill,						
Thermised, Sterilisation,						
What are the Critical	15 seconds	Soignon:	Soignon :	Soignon :	Soignon :	N/A
Control limits to	72 C	71.7°C – 30	71.7°C – 30	71.7°C – 30	71.7°C – 30	
eliminate / control the		sec minimum	sec minimum	sec minimum	sec minimum	
micro-organism		La Chapelle :	La Chapelle :	La Chapelle :	La Chapelle :	
_		73.5°C –	73.5°C –	73.5°C – 30sec	73.5°C –	
		30sec	30sec	minimum	30sec	
		minimum	minimum	Capra : 71.7°C	minimum	
		Capra : 71.7°C	Capra: 71.7°C	- 30 sec	Capra : 71.7°C	
		– 30 sec	– 30 sec	minimum	– 30 sec	
		minimum	minimum	Fromandal:	minimum	
		Fromandal :	Fromandal:	75°C – 30sec	Fromandal:	
		75°C – 30sec	75°C – 30sec	minimum	75°C – 30sec	
		minimum	minimum		minimum	
Food Safety CONTR	OL througho	ut Shelf life	– This sect	ion must be c	ompleted in	full
		Start of life			End of life	
	Min	Max		Min	Max	
рН	4.5	4.8		6	7.5	
aW	>0.92	N/A		>0.92	N/A	
Salt	1.4%	1.7%		1.4%	1.7%	
MAP (% Gas Mix)	N/A	N/A		N/A	N/A	
INITI (/0 Gas INITA)	13/ ^	11/4		IV/ C	11/7	
, , , , , , , , , , , , , , , , , , ,	50%	60%		50%		

Allergens and sensitive questions						
	Present in Product Y/N	Present in Factory Y/N	Risk of Cross Contamination Y/N	Declared Y/N	Source	
This product contains Peanuts	N	N	N	N		
This product contains Nuts	N	N	N	N		
This product contains Egg	N	N	N	N		
This product contains Fish	N	N	N	N		
This product contains Shellfish	N	N	N	N		

FORM NO	Issued by	ISSUE NO:	DATE:	Page No
TEURF 105	Technical Services Manager	13	16.03.2021	Page 10 of 23



Raw Material Specification

Eurilait Ltd, Leighton Lane Industrial Estate, Leighton Lane, Evercreech, Somerset, BA4 6LQ

		Joiner set, Dr			
This product contains Mollusc	N	N	N	N	
This product contains Milk	Y	Y	N/A	Y	Goat's milk
This product contains Soya	N	N	N	N	
This product contains Gluten from Wheat	N	N	N	N	
This product contains Gluten from Rye	N	N	N	N	
This product contains Gluten from Barley	N	N	N	N	
This product contains Gluten from Oats	N	N	N	N	
This product contains Gluten from Spelt	N	N	N	N	
This product contains Gluten from Kamut	N	N	N	N	
This product contains Sesame	N	N	N	N	
This product contains Celery / Celeriac	N	N	N	N	
This product contains Sulphite above 10ppm	N	N	N	N	
This product contains Mustard	N	N	N	N	
This product contains Lupin	N	N	N	N	
This product contains Animal Products - Cattle	N	Y	N	N	Cow's milk at Soignon and La Chapelle sites
This product contains Animal Products - Pig	N	Υ	N	N	Bacon at La Chapelle and Capra
This product contains Animal Products – Sheep / Goat	Υ	Υ	N/A	Υ	Goat's milk
This product contains Animal Products - Other	N	N	N	N	

	Present in Product Y/N	Declared	Source
Additives	Y	N	E535 Sodium Ferrocyanide
Sweeteners	N	N	
Flavourings Artificial	N	N	
Flavourings Natural	N	N	
Flavourings Nature Identical	N	N	
Flavour enhancers	N	N	
Caffeine (specify source and levels present)	N	N	
Preservatives (specify source and levels present)	N	N	
Colours Artificial	N	N	
Colours Natural	N	N	
Colours Nature Identical	N	N	
Fruit juice from concentrate	N	N	
Nitrites	N	N	

FORM NO	Issued by	ISSUE NO:	DATE:	Page No
TEURF 105	Technical Services Manager	13	16.03.2021	Page 11 of 23



Nitrates	N	N	
Animal Rennet	N	N	
Fermentation Produced Chymosin (coagulant produced	Υ	Υ	Coagulant
from microorganism produced using gene technology)			
Microbial Coagulant	Υ	Υ	Coagulant
Have any of the ingredients and materials in the product	N	N	
been produced with the involvement of Nanotechnology?			
This product contains palm oil	N	N	

	Yes	No	If yes, please provide full details
Do you carry out any testing to certify this product as free from? If yes, please detail		Х	
Is this product packaged in a protective atmosphere – If so give gas mix used.		Х	
If this product is packaged in a protective atmosphere, what controls are in place to prevent the growth of Clostridium Botulinum?		x	
Are other types of milk used on site? If yes how is the risk of cross-contamination managed? Frequency of testing?	Х		Cow's milk at Soignon and La Chapelle. Scheduling of production. Controls once a month.

Dietary Requirements					
	YES	NO			
Ovo-Lacto Vegetarians (Eggs & milk consumed)	Х				
Vegans (No animal or animal derived products)		Х			
Coeliacs (Gluten Free)	X (Not tested)				
Lactose Intolerant		X			
Kosher certified		Х			
Halal certified		Х			
Organic (Please supply certificate)		Х			

Definition of nuts: Almond, Brazil nuts, Cashew nuts, Chestnuts, Cobnuts, Hazelnuts, Macadamia nuts, Peanuts, Pistachio nuts, Queensland nuts, Walnuts

Nut Statement		
	YES	NO
Is the product manufactured on a NUT FREE SITE?		X (nuts are allowed on break room)
Are nuts handled by the factory or raw material processor/s?		Х
If yes – please can you advise that the RA and cleaning procedures are in place to guarantee the statement - This product is Free from Nuts		N/A
If No – please confirm that the statement – May contain Nuts must be present on the packaging as a warning.		N/A

FORM NO	Issued by	ISSUE NO:	DATE:	Page No
TEURF 105	Technical Services Manager	13	16.03.2021	Page 12 of 23



Sesame Statement	YES	NO
Are sesame Handled by factory or raw material processor/s?		Х
If yes - please can you advise that the RA and cleaning procedures in place to guarantee the statement free from sesame	N,	/A
If no please confirm that statement may contain sesame must be present on the packaging as a warning.	N	A

Genetic Modification & irradiation					
Does the material:	Yes	No	Name of ingredient/comments		
Does the product or any of its ingredients contain any genetically modified material (whether active or not)?		Х	According to 1829 / 2003 and 1830 / 2003 regulations		
Are any ingredients used that are derived from animals fed on a diet containing genetically modified ingredients within the feed?	Х		In Europe animals are fed with GMO food (Soya) because there is not enough Non GMO food available		
Is the product made using GM derived enzymes and cultures approved in the UK for food use, e.g. Chymosin in vegetarian cheese production?	Х		Coagulant produced from microorganism produced using gene technology		
Percentage of any genetically modified ingredients in final product.	N/A				
Please provide evidence of IP source accreditation/ PCR testing if applicable.	N/A				
Has the product or any of its components been irradiated?	No				

Weight Information (at time of packing)				
Cross out as requir	ed	Average		
E-Marked		Yes		
Drained Weight (If appl	icable)	n/a		
Weight – Target, Minimum & Maximum		Minimum: T2: 0.970kg Target: 1kg at packing Maximum: >1014kg T1: 0.985kg T2: 0.970kg		
Continuous on line Manual QA Checks Frequency of weight checks		No Soignon: 10 cheeses an hour La Chapelle: 80 cheeses per batch Capra: minimum 80 cheese per batch Fromandal: 12 cheeses an hour		

Foreign Body Controls - Soignon

Metal Detection

FORM NO	Issued by	ISSUE NO:	DATE:	Page No
TEURF 105	Technical Services Manager	13	16.03.2021	Page 13 of 23



Position in the process		After packing			
Sensitivity: Test pieces size:	Fe, Non Fe, Stainless Steel	Fe: 3mm	Non Fe: 3m	ım SS	: 4.5mm
Frequency of Checks e.g. Ho	Beginning, Eve	ery 2 hours & End	,		
Rejection Method. E.g. Belt Retractable Belt. Please spe	• •	Belt stop and alarm			
Sieving/Filtration					
Position in the process	Milk reception	Mesh Size	Mesh Size 1.75mm		.75mm
X-RAY		•			
Position in the process			N/A		
Sensitivity: Test pieces size: Stainless Steel & 2 FB's	SS	Foreign Body in the factory	Greatest Risk 1	Foreign Body the factory	Greatest Risk 2 in
Frequency of Checks e.g.	N/A				
Rejection Method. E.g. Belt Retractable Belt. Please spe	-	N/A			

Foreign Body Contro	Foreign Body Controls – La Chapelle				
Metal Detection					
Position in the process		Before packing			
Sensitivity: Test pieces size: Fe, Non Fe, Stainless Steel		Fe: 2.5mm	Non Fe: 2.5mm		SS: 4mm
Frequency of Checks e.g. Hourly, Half Hourly Beginning, Every hour & End					
Rejection Method. E.g. Belt Stop, Push Arm, Air Blast, Retractable Belt. Please specify.		Detection + ejection			
Sieving/Filtration					
Position in the process	Milk reception	Mesh Size			1mm
X-RAY					
Position in the process			N/A		
Sensitivity: Test pieces size: Stainless Steel & 2 FB's	ss	Foreign Body Greatest Risk 1 in the factory Foreign Body Greatest Risk 2 the factory		-	
Frequency of Checks e.g.	Hourly, Half Hourly	N/A			
Rejection Method. E.g. Belt Retractable Belt. Please spe	• •		N/A		

Foreign Body Controls – Capra				
Metal Detection				
Position in the process	After packing	After packing		
Sensitivity: Test pieces size: Fe, Non Fe, Stainless Steel	Fe: 3mm	Non Fe: 3mm	SS: 4mm	
Frequency of Checks e.g. Hourly, Half Hourly	Beginning, Every two hours & End			
Rejection Method. E.g. Belt Stop, Push Arm, Air Blast,	Push arm + alarm	Push arm + alarm		

FORM NO	Issued by	ISSUE NO:	DATE:	Page No
TEURF 105	Technical Services Manager	13	16.03.2021	Page 14 of 23



Retractable Belt. Please spe	cify.			
Sieving/Filtration				
Position in the process	Milk reception	Mesh Size	<1.5mm	
X-RAY				
Position in the process	N/A			
Sensitivity: Test pieces size: Stainless Steel & 2 FB's	ss	Foreign Body Greatest Risk 1 in the factory	Foreign Body Greatest Risk 2 in the factory	
Frequency of Checks e.g. Hourly, Half Hourly		N/A		
Rejection Method. E.g. Belt Stop, Push Arm, Air Blast, Retractable Belt. Please specify.		N/A		

Foreign Body Contro	ols – Fromandal				
Metal Detection					
Position in the process After packing and before overpackging				ackging	
Sensitivity: Test pieces size: Fe, Non Fe, Stainless Steel		Fe: 1.5mm	Non Fe: 2mm		SS: 3mm
Frequency of Checks e.g. Ho	ourly, Half Hourly	Begin, end of p	roduction and a	fter every pa	allet
Rejection Method. E.g. Belt Stop, Push Arm, Air Blast, Retractable Belt. Please specify.		Belt stop and alarm			
Sieving/Filtration					
Position in the process	Milk reception	Mesh Size			1mm
X-RAY					
Position in the process			N/A		
Sensitivity: Test pieces	SS	Foreign Body G	reatest Risk 1	Foreign B	ody Greatest Risk 2 in
size: Stainless Steel & 2		in the factory		the factor	ry
FB's					
Frequency of Checks e.g.	Hourly, Half Hourly	N/A			
Rejection Method. E.g. Belt Retractable Belt. Please spe	• • • • • • • • • • • • • • • • • • • •		N/A		

QCP checks						
	Method	Min	Max	Frequency	Responsibility	
Label	Visual	Correct	Correct	Beginning, end, middle	Shift manager	
Date code	Visual	Correct, legible	Correct, legible	Beginning, end, middle	Shift manager	
Gas	N/A	N/A	N/A	N/A	N/A	
Pack seal	N/A	N/A	N/A	N/A	N/A	
Case count	Visual	1 cheese in a case	1 cheese in a case	Each pack	Operator	
Organoleptic	Tasting	As per QAS	As per QAS	Weekly	Quality, production teams	

FORM NO	Issued by	ISSUE NO:	DATE:	Page No
TEURF 105	Technical Services Manager	13	16.03.2021	Page 15 of 23



of last review

Raw Material Specification Eurilait Ltd, Leighton Lane Industrial Estate, Leighton Lane, Evercreech, Somerset, BA4 6LQ

Process Controls (HACCP) Please list HACCP details below in full or attach supplier HACCP study appropriate for the product Hazard Monitoring **Critical limits** Step CCP or Control Frequency Corrective Responsibility QCP? procedures measure action Example: Milk CCP Microbiological Take temperature of <8ºC Each tanker before Reiect Milk reception *Temperature* intake: Transport each tanker unloading Dept. Soignon: <71.7°C, Daily divert carried out CCP Milk Microbiological before each run, set at Every day By pass of Reception Temperature La Chapelle: <73.5°C, pasteurisation Soignon: 72.7ºC the milk conductor Capra: <71.7°C La Chapelle: 73.5°C Fromandal: <75°C Capra: 72.7°C Fromandal: 72.6°C Soignon: FE: 3mm Non FE: Soignon, Capra: Foreign Packing line Beginning, Every 2 3mm & SS: 4.5mm bodies conductor hours & End search La Chapelle : La Chapelle: FE: 2.5mm Non **CCP** Balls test detection Packing Foreign bodies Metal detector Beginning, Every hour FE: 2.5mm & SS: 4 mm & End Fromandal: Beginning, Capra: FE: 3 Non FE: 3mm SS: Every pallet & End 4mm Fromandal: FE: 1.5mm, Non FE: 2mm SS 3mm Date of last Update every year or every **HACCP** review modification: February 2023 Update every year or every Do you have modification: February 2023 TACCP, if so date

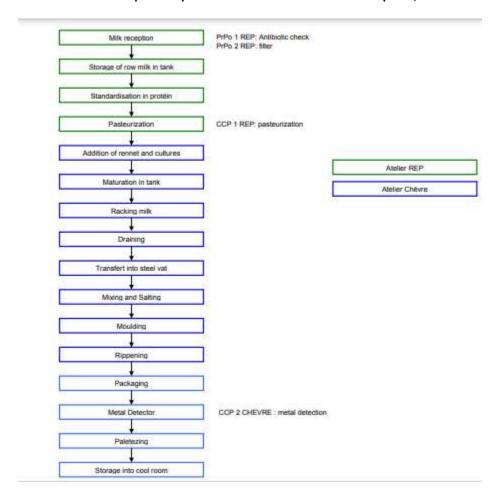
Please include details of ALL heat treatments and pH checks

Also required are details of pasteuriser daily divert checks (i.e. Daily divert carried out before each run, set at 71.9°C)

Metal detection sensitivity: Ferrous, Non-Ferrous, Stainless Steel

FORM NO	Issued by	ISSUE NO:	DATE:	Page No
TEURF 105	Technical Services Manager	13	16.03.2021	Page 16 of 23

Description of process flow from milk intake to despatch, or attach detailed flow diagram specific to the product you are supplying



FORM NO	Issued by	ISSUE NO:	DATE:	Page No
TEURF 105	Technical Services Manager	13	16.03.2021	Page 17 of 23



QUALITY / SENSORY AT	QUALITY / SENSORY ATTRIBUTES					
	Acceptable	Unacceptable	Changes to product over life			
Appearance	Coat: Thin white mould, fine and airy. Cheese: Pale and creamy white in colour. Smooth paste like texture with no airholes.	Very irregular shaped cheese, extremely flattened bottom. Mould coat is patchy with brown areas. Very yellow cheese. The darker area of cheese under the rind is very big (>15mm)	Beneath the rind of the cheese the paste will become soft and gooey.			
Aroma	Slight mushroom note from the mould goat. The cheese is 'goaty' and fresh.	Sour, off, unclean farmyard flavours	No changes over life			
Flavour	Clean and mild at beginning of shelf life. Tasty and strong caprine flavour towards end of life.	Intense goat flavour or unclean farmyard flavour. Fruity, yeasty, overwhelming soapy or ammoniac flavours.	Tasty and strong caprine flavour towards end of life.			
Texture	Fine and softening/sticky with age, chalky when young. Beneath the rind of the cheese the paste will become soft and gooey.	Hard, chewy rind. The body of the cheese is very dry and crumbly.	The rind will become slightly chewier over life but should not be tough. The body of the cheese becomes softer and more 'paste-like' and spreadable. The layer under the rind expands and becomes less defined compared to the main body of the cheese			
Product shape & weight	A cylindrical log, 1kg	Not cylindrical shape, weight below T2	Desiccation: approximately 5g per day. The goat's cheese has a high-water content (>50%). It is typical to observe a natural drying phenomenon as time passes. Therefore, based on a 80 day shelf life, the product can lose around 450g by end of life.			
Product dimensions W x D x H (in mm)	Length 200mm +/- 10mm, Diameter 82mm +/ -3mm	N/A	N/A			

FORM NO	Issued by	ISSUE NO:	DATE:	Page No
TEURF 105	Technical Services Manager	13	16.03.2021	Page 18 of 23



Please put photographs

1. Packed product, front and back, showing label positions



2. Opened product, out of packaging and also cut face (to show core ripeness)



3. Outer case, showing label position and any pre-printed information on carton (e.g. temperature, health mark)





FORM NO	Issued by	ISSUE NO:	DATE:	Page No
TEURF 105	Technical Services Manager	13	16.03.2021	Page 19 of 23



Unit weight	1kg	Full pallet height	125cm
Units per pack	1	Full pallet weight	362kg
Packs per case	1	Pallet type	Euro
Case Weight	1kg	Pallet dimensions	80 x 120cm
Cases per layer	28	Case dimensions	263 x 100 x 100mm
Layers per pallet	11	Unit barcode	3274060057206
Cases per pallet	312	Case barcode	03523230017459
Minimum life into Eurilait	<u>53 days</u>		

FORM NO	Issued by	ISSUE NO:	DATE:	Page No
TEURF 105	Technical Services Manager	13	16.03.2021	Page 20 of 23



Packaging Detail	ils										
Primary											
Description of Packaging (e.g. Flow wrap film)	Supplier name	Country of origin	Material (i.e. PET)	Colour	Weight (Grams)	Dimensio ns (mm)	Gauge	Cont ent % Recyc led	BRC Approval Y/N	Cert Expiry Date	How is item sealed?
Plastic straw support	Soyez FR SA	France	Polypropylene	Yellow	7.5	210 x 180	3.4mm	0	Yes	August-24	N/A
Product label	Brodart	France	PE	White	0.7	101 x 71	N/A	0	No	N/A	N/A
Secondary											
Description of Packaging (e.g. Label, Box)	Supplier name & address	Country of origin	Material (i.e. PET)	Colour	Weight (Grams)	Dimensio ns (mm)	Gauge	Cont ent % Recyc led	BRC Approval Y/N	Cert Expiry Date	How is item sealed?
Cardboard	Smurfit Kappa	France	Cardboard	Brown	61	263 x 100 x 100	3.01m m	75%	No	N/A	Folded
Case label	APE Etiquettes	France	Adhesive paper	White	1g	100 x 40	N/A	0	No	N/A	Self- adhesive
Tertiary				•				•			
Description of Packaging (e.g. Pallet, pallet wrap)	Supplier name & address	Country of origin	Material (i.e. PET)		Weight (Grams)	Dimensio ns (mm)	Gauge	Cont ent % Recyc led	BRC Approval Y/N	Cert Ex	piry Date
Pallet	N/A	France	Wood	N/A	25000	800x1200	N/A	N/A	N	N/A	
Does any o	 f the packaging originat	 e from a company	No								

Does any of the packaging originate from a company that holds FSC certification/accreditation? If yes please	No
state number.	
If certification / accreditation is held please confirm	N/A
that this is indicated on the packaging	

Ī	FORM NO	Issued by	ISSUE NO:	DATE:	Page No
	TEURF 105	Technical Services Manager	13	16.03.2021	Page 21 of 23



History of Amendments for Individual Spec

Version	Amendment	Date	By who
2	New issue	17/07/2018	L. COLPIN/ C. COUCH
3	Spec review, new issue, the most recent pictures	16/02/2022	L. COLPIN/S. JONAITE
4	The metal detection in Soignon is after the packaging and not before – updated.	04/05/2022	L. COLPIN
5	Update desiccation information for further clarity	20/04/2023	A. STOCKER
6	Amendments in red	27/04/2023	L. COLPIN/S. JONAITE
7	Case label updated	28/02/2024	L. COLPIN/S. JONAITE

FORM NO	Issued by	ISSUE NO:	DATE:	Page No
TEURF 105	Technical Services Manager	13	16.03.2021	Page 22 of 23



I verify that all products supplied to Eurilait Ltd comply with current UK and EC legislation. Regular monitoring of the process will be carried out by the supplier to ensure the product is not injurious to health, incorporating but not exclusive to hygiene, maintenance and food safety testing.

The information given in this specification is accurate and correct. All information is treated with confidentiality but may be submitted to customers with permission of the supplier.

Should any information change, e.g. recipe, nutrition, packaging, please notify Eurilait immediately, or a minimum of 4 weeks before the amended product is released to Eurilait. We inform of changes with impact on the labelling of the products, as soon as possible.

Acceptance of the specification will be assumed unless a response is made to Eurilait within 14 days.

	FOR SUPPLIER		
Name:	Lisa COLPIN		
Title:	Customer quality relation advisor		
Signature:	EURIAL INTERNATIONAL 75 rue Sophie Germain - CS 70816 44308 NANTES CEDEX Tét.: 02 40 68 18 18 324 652 686 RCS Nantes		
Date:	18/03/2024		

	FOR EURILAIT		
Name:	Sigita Jonaite		
Title:	Technical Support Manager		
Signature:	Junt		
Date:	14/03/2024		

FORM NO	Issued by	ISSUE NO:	DATE:	Page No
TEURF 105	Technical Services Manager	13	16.03.2021	Page 23 of 23