

Approval Signatories	Position	Signatures	Date
Andreea Davidoiu	QA Manager		07/10/2016
Stephen Granville	Managing Director		07/10/2016

**PRODUCT SPECIFICATION**  
**DESCRIPTION: FILM FRONT PAPER BAGS**  
**MATERIAL No: 1311**

CRITICAL CRITERIA			
DESCRIPTION	UNITS	SPECIFICATION	TOLERANCE
PRODUCT DESCRIPTION	N/A	FILM FRONT BAGS	N/A
UNIT WT. (INDIVIDUAL BAG)	gr	2.70	N/A
QUANTITY PER OUTER PACK	PCS	1000	APPROX
TOTAL WT. EXCLUDING OUTER PACK	Kg	2.70	N/A
TOTAL WT. INCLUDING OUTER PACK	Kg	3.03	N/A
MATERIAL (S) TYPE (+ ADDITIVES %)	N/A	VIRGIN PAPER – KRAFT FILM – POLYPROPYLENE FILM	N/A
MATERIAL (S) COLOUR	N/A	PAPER – WHITE FILM - CLEAR	N/A
PRINTED OR PLAIN (PANTONE REFS)	N/A	PLAIN	N/A
PAPER THICKNESS	GSM	39	± 3 gsm
FILM THICKNESS	mu	12	± 2 mu
WIDTH	mm	100	± 5 mm
OPEN WIDTH	mm	150	± 5 mm
LENGTH	mm	355	± 5 mm
HANDLE TYPE AND DIMENSIONS	N/A	N/A	N/A
FINISHING DETAILS	N/A	CUT OFF TO BE FLUSH MATERIAL TO BE FREE OF LOOSE CUTTINGS PAPER DUST OR PAPER PARTICULATES. PRODUCT SHOULD BE SUITABLE FOR PURPOSE.	N/A

PACKAGING CRITERIA			
DESCRIPTION	UNITS	SPECIFICATION	TOLERANCE
INNER PACKAGING DESCRIPTION	N/A	LAI D FLAT	N/A
OUTER PACKAGING DESCRIPTION	N/A	2 PLY BROWN CARDBOARD - DOUBLE WALL	N/A

SECONDARY CRITERIA			
DESCRIPTION	UNITS	SPECIFICATION	TOLERANCE
OUTER BARCODE	INT2of5	05036895901981	N/A
INNER BARCODE ON LABEL	N/A	NO INNER BARCODE REQUIRED	N/A
CUSTOMER CODE	N/A	PAK1003	N/A
TENSILE FILM MD	N/A	N/A	N/A
TENSILE FILM CD	N/A	N/A	N/A
TENSILE (BASE/SIDE SEAL)	N/A	N/A	N/A
PUNCTURE RESISTANCE	N/A	N/A	N/A
-	-	-	-

ADDITIONAL CRITERIA			
DESCRIPTION	UNITS	SPECIFICATION	TOLERANCE
APPLICABLE REGULATIONS	N/A	MATERIALS AND ARTICLES IN CONTACT WITH FOOD 1935/2004 AND 10/2011/EC. PACKAGING REGULATIONS 94/62/EC. REACH REGULATIONS	N/A
ADDITIONAL INFORMATION	N/A	SEE ENCLOSED LABEL. BARCODE: BAR HEIGHT 20.73 MM FOR CONSUMER UNITS (PRODUCTS/RETAILS PACKS) AND 32 MM MINIMUM FOR TRADE UNITS (INNER/OUTER CARTONS) WITH LIGHT MARGINS > 10 MM THE VENDOR NO. AND PO NO. MUST BE COMPLETED ON EVERY CARTON. ALSO ON EVERY CARTON THERE MUST BE A TRACEABILITY CODE AND CARTON NUMBER OF THE PRODUCTION RUN.	N/A



<b>PACKAGING TAX INFORMATION</b>		<b>SAP CODE</b>	<b>1311</b>
<b>PART</b>	<b>MATERIAL</b>	<b>CLASSIFICATION</b>	<b>NW PER CARTON (kg)</b>
PRODUCT MATERIAL	Virgin	2	0.9000
PRIMARY PACKAGING 1	N/A	1	0.0000
PRIMARY PACKAGING 2	N/A	1	0.0000
<b>TOTAL PPT WEIGHT</b>			<b>0.9kg</b>

CARTON MARKINGS

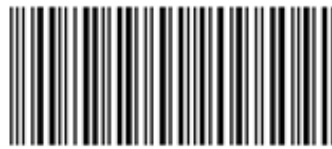
**FILM FRONT BAGS**

**QTY: 1000 PCS**

**SIZE: 100 X 150 X 355MM**

**SAP CODE: 1311**

**BOX REF: PAK1003**



05036895901981

**TRACEABILITY CODE:**

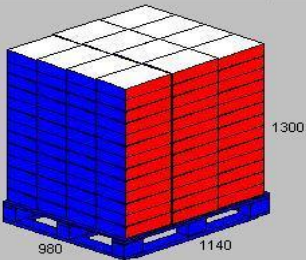
**CARTON NO:**

**VENDOR NO:**

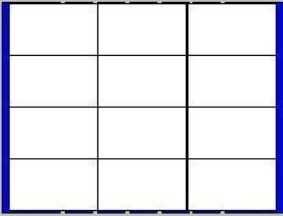
**PO NO:**

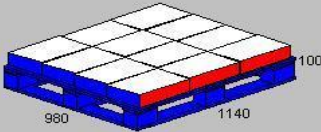
**CARTON & PALLET DETAILS/DIMENSIONS**

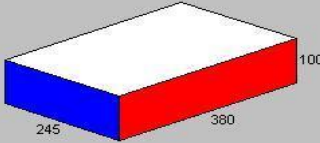
CARTON/PACK DIMENSIONS (EXTERNAL):	380 (L) x 245 (W) X 100 (H) mm
PALLET TYPE SIZE:	GKN CHEP PALLET / 1000 X 1200
CARTONS/PACKS PER LAYER:	12
LAYERS PER PALLET:	13
TOTAL NO. CARTONS/PACKS PER PALLET:	156



Product Length	1140
Product Width	980
Product Height	1300
Load Ref.	1 C
Area Used	93.1%
Cube Used	91.5%
Per Layer	12
Layers	13
Case /Load	156







SUMMARY OF AMENDMENTS		
Description	Amendments Details	Amendments Dates
Product Description		
Total Wt. Excluding Outer Pack	amended	07/10/2016
Total Wt. Including Outer Pack	amended	07/10/2016
Quantity Per Outer Pack		
Unit Wt. (Individual bag)	amended	07/10/2016
Inner Packaging Description		
Inner Packaging Size		
Outer Packaging Description		
Material(s) Type (+ Additives %)		
Material(s) Colour (Schulman Ref)		
Printed or Plain (Pantone Refs)		
Lamination		
Opacity		
Paper Thickness		
Film Thickness	amended to 12 mu	07/10/2016
Closed Width		
Open Width		
Length		
Side* / Bottom* Gusset Width		
Handle Type and Dimensions		
TOT		
Cut Out		
Outer Barcode		
Inner Barcode		
Safety Perforations		
Blockhead Type		
Tensile MD		
Elongation MD		
Tensile CD		
Elongation CD		
Tensile Handle Seal		
Tensile Gusset Seal		
Tensile Side Gusset		
Tensile Base Seal		
Elmendorf MD		
Elmendorf CD		
Ultimate Lift		
Jog Test		
Dart Impact		
Ink Adhesion		
Puncture Resistance		
Artwork		
Knife / Line Drawings		
Labels	amended new format	07/10/2016
Pallet Configuration	new carton dimensions and TiHi	07/10/2016
Others	Packaging tax added	09.11.2022