

### **Product Specification**

Product Code and Product Name: 2103 Bacon & Cheese Puff

**Product Description:** Pieces of bacon with sliced mild cheddar cheese wrapped in a puff pastry square – Frozen Unbaked

### **Ingredients:**

Bacon (38%) [Pork, Water, Salt, Preservatives (E252, E250), Antioxidant (E301)], Margarine [Palm Oil, Palm Stearin, Rapeseed Oil, Water, Salt, Lemon Juice, Emulsifier (E471), Acidity Regulator (E330)], **Wheat** Flour (contains Calcium carbonate, Iron, Niacin, Thiamin), Mild Cheddar Cheese (**Milk**) (16%), Water, Glaze [Water, Modified Starch, Rapeseed Oil, **Milk** Solids, Emulsifiers (**Soya** Lecithin (E322), E471), Acidity Regulator (E339iii), Colour (E160a)], Salt, Raising Agents (E450, E500).

**Allergens**: For allergens (including cereals containing gluten) see ingredients in **Bold**. May contain **Nuts**.

### **Brief outline of Process Step:**

- Raw Material Intake
- Product ingredient batch weighing
- Filling Cooking (CCP 1 target minimum temperature 85°C)
- Cooling (CCP 2 <8°C within 4 hours)</li>
- Pastry manufacturing
- Product Assembly
- Freezing (If applicable)
- Baking (if applicable) (CCP 1 target minimum temperature 85°C)
- Cooling (CCP 2 <8°C within 4 hours)</li>
- Packing (If applicable)
- Metal Detection (CCP 3)
- Outer case packaging (If applicable)
- Despatch

# **Baking Guidelines:**

Place on a baking tray in a pre-heated oven at 200°C / 400°F / Gas Mark 6 for approximately 20 - 25 minutes.

Ensure product is piping hot throughout before serving.

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Nutrition Information: A puff is 1 portion.			
		Typical Values per 100g (Analysed)	
	Energy kJ	1630	
	kcal	393	
	Fat (g)	28.9	
	Of which Saturates (g)	13.9	
	Carbohydrates (g)	19.1	
	Of which Sugars (g)	0.7	
	Fibre (g)	1.0	
	Protein (g)	13.6	

Salt (g)

## Micro Standards:

	Target	Fail
TVC	<10000	>100000
Enterobacteria	<500	>1000
E. Coli	<10	>100
Salmonella	Absent in 25g	Present in 25g
Listeria	Absent in 25g	Present in 25g
Cl. Perfringens	<20	>100
B. Cereus	<20	>100
Staphylococcus	<20	>100

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Packed:	42 x 175g approximately	Pallet Information:	
l dokod.	(7.35Kg approximately)	12 Cases per layer	
	( 3 ) ( )	6 Layers per pallet	
		72 Cases per pallet	
Packaging	Blue Tint Liner Bag (LDPE): 18g each		
Measurements:	Case dimensions: 370 x 250 x 180mm, 226g each		
	Tape and Label weight: 5g each case		
	Case weight: 7.6Kg approximately		
	Pallet dimensions: 1200 x 1000 x 162 mm, 28000g (plus pallet layer		
	pad 436g and pallet wrap 240g)		
	Total pallet weight: 575.8Kg(approximately)		
	Total pallet height: 1.24m (approximately)		

Date Code: Julian Date Code (yddd), Best Before Date

Storage Conditions: Store below -18°C. Once defrosted DO NOT re-freeze.

Handle with care.

**Shelf Life:** 18 months from day of production.

Minimum Shelf Life: 12 months from day of production.

Country of Origin: Produced in the UK using Pork from EC.

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I hereby declare that the ingredients, and its constituent parts, meet all relevant UK and EEC Regulations (e.g. Food Safety Act 1990, Pesticide Residue Levels, Plastic Materials in contact with Food etc), must not be irradiated or contain genetically modified materials.

Signed: J Wesolowska	Date: 24.04.2014	
Position: Specifications Technologist		

Please note: We will consider this specification to be accepted unless otherwise advised

#### **SYNOPSIS OF CHANGES**

Date	Issue No	Amendment	Requested By	Previous Issue Date
09.10.13	7	New specification format and review	Customer	17.03.10
24.04.2014	8	Amended ingredient dec to FIR	R. Bungar	9.10.13