



Mission: Produce food for the consumer with excellence.
 Vision: Be the best company in the food segment for our customers.

SPECIFICATION - PRODUCT

Product: **FROZEN (IQF) CHICKEN BREAST, COOKED STRIPS 12mm**

Product Code: **1087868**

Version: 01

Publish Date: 23/05/2019

Reviewed:

Amended items:.

Next review: 23/05/2021

01. Process description

Whole Chicken breast, tumbled, cooked, cut in strips 12mm, IQF frozen and packed.

02. Register in the Agriculture Ministry SIF/DIPOA number: 0829/3300

03. Raw material and ingredients

Ingredients	%
Chicken breast skinless boneless	90 - 95
Water	3 - 4,5
Salt	0,5 - 1,60
TOTAL	100%

03.01 Sub-components

Ingredients	Sub-components

03.02 Additives

E number	Additive	Maximum limit stab. in legislation	Additive function

03.03 Declared Ingredients List

Ingredients: Chicken breast (99%), salt.

DOES NOT CONTAIN GLUTEN.

04. Food allergens and intolerance data:

Ref.	Ingredient	Tick if present	Comments
01	Cereals containing gluten: wheat, rye, barley, oats, spelt, kamut or their hybridized strains, and products thereof. <i>Except: (a)wheat based glucose syrups including dextrose; (b)wheat based maltodextrins; (c)glucose syrups based on barley; (d)cereals used for making alcoholic distillates including ethyl alcohol of agricultural origin.</i>	<input type="checkbox"/>	
02	Crustaceans and products thereof	<input type="checkbox"/>	
03	Eggs and products thereof	<input type="checkbox"/>	
04	Fish and products thereof <i>Except: (a)finish gelatin used as carrier for vitamin or carotenoid preparations; (b) fish gelatin or Isinglass used as fining agent in beer and wine.</i>	<input type="checkbox"/>	
05	Peanuts and products thereof	<input type="checkbox"/>	
06	Soybeans and products thereof <i>Except: (a) (a) fully refined soybean oil and fat; (b) natural mixed tocopherols (E306), natural D-alpha tocopherol, natural D-alpha tocopherol acetate, and natural D-alpha tocopherol succinate from soybean sources; (c) vegetable oils derived phytosterols and phytosterol esters from soybean sources; (d) plant stanol ester produced from vegetable oil sterols from soybean sources;</i>	<input type="checkbox"/>	
07	Milk and products thereof (including lactose) <i>Except: (a) whey used for making alcoholic distillates including ethyl alcohol of agricultural origin; (b) lactitol;</i>	<input type="checkbox"/>	
08	Nuts, namely: almonds (<i>Amygdalus communis</i> L.), hazelnuts (<i>Corylus avellana</i>), walnuts (<i>Juglans regia</i>), cashews (<i>Anacardium occidentale</i>), pecan nuts (<i>Carya illinoensis</i> (Wangenh.) K. Koch), Brazil nuts (<i>Bertholletia excelsa</i>), pistachio nuts (<i>Pistacia vera</i>), macadamia or Queensland nuts (<i>Macadamia ternifolia</i>), and products thereof, except for nuts used for making alcoholic distillates including ethyl alcohol of agricultural origin	<input type="checkbox"/>	
09	Celery and products thereof	<input type="checkbox"/>	
10	Mustard and products thereof	<input type="checkbox"/>	

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11	Sesame seeds and products thereof	<input type="checkbox"/>	
12	Sulphur dioxide and sulphite at concentrations of more than 10mg/kg or 10mg/litre expressed as SO ₂	<input type="checkbox"/>	
13	Lupin and products thereof	<input type="checkbox"/>	
14	Molluscs and products thereof	<input type="checkbox"/>	

05. Ingredients containing or suspected to contain GMO'S and Irradiation treatment

		Tick if present
SOY/SOYA DERIVATIVES	Soy flour	<input type="checkbox"/>
	Soy protein products	<input type="checkbox"/>
	Hydrolyzed vegetable protein (Soya)	<input type="checkbox"/>
	Soya lecithin (soy derived E322)	<input type="checkbox"/>
	Soya flavoring / Soya sauce	<input type="checkbox"/>
MAIZE DERIVATIVES	Soya oil	<input type="checkbox"/>
	Maize flour	<input type="checkbox"/>
	Maize starch	<input type="checkbox"/>
	Modified maize starch	<input type="checkbox"/>
	Maize oil	<input type="checkbox"/>
	Maltodextrin / Dextrin / Dextrose	<input type="checkbox"/>

05.01 Final Product

	No	Yes
GMO-Free Certified	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Has undergone any irradiation treatment	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Halal Certified	<input type="checkbox"/>	<input checked="" type="checkbox"/>

06. Product attributes and Appearance



Shape: Breast cut instrips 12mm

Color: Creamy white

Flavor: Chicken cooked aroma

Texture: Juicy and tender meat

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07. Microbiological limits

	Standard
Coliforms 45°C	1x10 ² CFU/g
<i>Staphylococcus aureus</i>	1x10 ¹ CFU/g
Sulfite reducing clostridia	1x10 ¹ CFU/g
<i>Salmonella spp</i>	Absence in 25g
<i>Listeria monocytogenes</i>	Absence in 25g

08. Nutritional specifications

	Nutritional values*
Energy (kJ/kcal)	428/ 102
Fat	2,0 g
<i>of which</i>	
Saturates	1,2 g
Carbohydrate	0 g
<i>of which</i>	
Sugar	0 g
Fibre	< 0,5 g
Protein	21 g
Salt	1,2 g

*Average values for 100 g of finished product.

09. Physical specification

Cooked chicken breast cut in strips 12mm.



Product strips 12mm x 12mm x 60 mm

Thickness: 12 mm Tolerance: 70% standard – 30% <11mm or >13mm

Length: 10 - 60 mm Tolerance: 70% standard – 30% <10mm or >60mm

Width: 12 mm Tolerance: 70% standard – 30% <11mm or >13mm

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10. Shelf life: 18months

11. Goods Surplus Management:

Customer brands products, or not, that for some reason do not meet the specification may be intended to:

- 1-Canteen of the company;
- 2-Disposal (depending of the nonconformity);
- 3-Philanthropic Institutions;
- 4-Other companies.

12. Storage and shipping

Keep frozen at -18°C. Product must be shipped in clean, sealed refrigerated containers capable of maintaining a maximum temperature of -18°C.

13. Flowchart

CCP	Production Steps	Task
CCP 1B	Receiving raw material	All Raw Materials must be checked at delivery. There are checks for meat temperature (maximum 4°C), potential foreign body risks.
	↓	
	Storage	All Raw Materials have to be stored in a clean storage area and at the correct storage temperature.
	↓	
CCP 2B	Tumbling	The tumbling is done as indicated in the specification of production.
	↓	
	Equalization	The product remains 6 to 72 hours in equalization, in a storage area with temperature control.
	↓	
	Cooking	The meat is cooked in oven CCP minimum 74°C
	↓	
CCP 3F	Cooling	The product is cooled for cut.
	↓	
	Cutting	The product is cut according to the physical specifications.
	↓	
	Freezing	Product is freezing achieving core temperature of -18 °C.
	↓	
	Packaging	Pack into a food grade bag, hermetically sealed.
↓		
CCP 3F	Metal detecting	All bags are evaluated by metal detector as HACCP plan.
	↓	
	Storage	Store in cold store until required for shipment at a maximum -18°C. Hold for release.
↓		
	Shipment	During Production: The facility and equipment has to be kept clean. End of production: all equipment must be cleaned.
	Cleaning	