

Approval Nominees	Position	Signature	Date
P Martin	Q.A. Manager		
N Malhi	Buyer		
A Finn	Account Manager		
This is the master copy and must be returned to Q A Manager after signature			

PACKAGING PRODUCT SPECIFICATION

**DESCRIPTION: 7" x 7" FILM FRONT PAPER BAG
UNPRINTED**

MATERIAL NO: 1305

CUSTOMER REF: GO1246

Issue No. 03 Date 23.10.2008

Specification No. 6136 Copy No. 1


Raised By: Neil Chinn
Amended By: Aparna Balakrishnan

PLEASE NOTE: This specification is a **controlled** copy when approved, signed and dated above.

PRODUCT SPECIFICATION			
MATERIAL NO: 1305			
PRODUCT TITLE: 7" x 7" FILM FRONT PAPER BAG			
DESCRIPTION	UNITS	SPECIFICATION	TOLERANCE
PRODUCT TYPE/PURPOSE	N/A	7" x 7" FILM FRONT PAPER BAG UNPRINTED	N/A
MATERIAL TYPE	N/A	VIRGIN PAPER	N/A
UNIT WT (GROSS)	KGS	2.2	STD IND TOL
QTY PER OUTER CARTON	PCS	1000	STD IND TOL
BARCODE	INT 2OF5	05036895901677	N/A
PRINTED OR PLAIN	N/A	PLAIN	N/A
SAFETY PERFORATION	N/A	N/A	N/A
MATERIAL COLOUR	N/A	WHITE SULPHITE/CLEAR FILM	Maximum
PAPER THICKNESS	GSM	39	STD IND
FILM THICKNESS	MU	12	STD IND
CLOSED WIDTH	mm	175	+ / - 5 MM +/- 3/8ths
LENGTH	mm	175	+ / - 5 MM +/- 3/8ths
PACK DIMENSIONS	N/A	227X192X124	N/A
APPLICABLE REGULATIONS	N/A	PACK REGULATIONS 94/62/EC AND MATERIALS AND ARTICLES INTENDED TO COME INTO CONTACT WITH FOODSTUFFS - COMMISSION DIRECTIVE (EC) 2002/72/EC	N/A

PACKAGING TAX INFORMATION		SAP CODE	1305
PART	MATERIAL	CLASSIFICATION	NW PER CARTON (kg)
PRODUCT MATERIAL	Virgin	2	0.6500
PRIMARY PACKAGING 1	N/A	1	0.0000
PRIMARY PACKAGING 2	N/A	1	0.0000
TOTAL PPT WEIGHT			0.65kg

LABEL TO BE STRUCK ON CARTON

FILM FRONT BAG	175 x 175 mm
FFB1017 / SAP 1305 / FP510/ GO1246	
	
05036895901677	
UNIT QUANTITY	1000 approx

Height of barcode to be at least
32mm and it should scan

PRODUCT NAME: WHITE PAPER BAG

COMPOSITION BRAND NAMES	% INCORPORATION	*SUPPLIER
SULPHITE	100%	

**Supplier shall provide upon request, certified evidence that material used are food-safe*

Include all additives such as plasticisers

LEGAL REQUIREMENTS

This product conforms to:

TRADES DESCRIPTION ACT
CONSUMER PROTECTION ACT
SALE OF GOODS ACT
WEIGHTS & MEASURES LEGISLATION
GENERAL PRODUCT SAFETY REGULATIONS
ITEMS IN CONTACT WITH FOOD LEGISLATION (EC) 1935/2004
FOOD ACT 1990

BATCH CODE FORMAT/ TRACEABILITY PROCEDURES

* Supplier to advise batch code details or traceability code details.

MANUFACTURING DETAILS

* Supplier to advise manufacturing details

PACKAGING PRODUCT SPECIFICATION

PRODUCT TITLE: FILM FRONT PAPER BAG
MATERIAL NO: 1305
CUSTOMER REF: N/A

CARTON DETAILS/DIMENSIONS

OUTER CARTON DIMENSIONS: 227X192X124MM
TYPE OF CARTON: 2 PLY DOUBLE WALL

(Supplier to ensure that carton is suitable for supply that goods are packed tightly and no voids. All packaging materials used should be of good quality and of strong construction)

PALLET DETAILS/DIMENSIONS

PALLET SIZE: 1000mm x 1200mm
No. OF CARTONS PER LAYER 25
No. OF LAYERS PER PALLET 10
TOTAL No. CARTONS PER PALLET 250
PALLET TYPE GKN BLUE CHEP

WI 4-6-1 A 1

APPLICABLE STANDARDS		
DESCRIPTION	UNITS	SPECIFICATION
WT. EXCLUDING CARTON	Kg	CALIBRATED WEIGH SCALES
WT. INCLUDING CARTON	Kg	CALIBRATED WEIGH SCALES
QUANTITY PER CARTON	UNITS	INDUSTRY TOLERANCE OF 1% SHALL APPLY EVERY EFFORT WILL BE MADE TO REPLACE THOSE TAKEN FOR
FILM OPACITY	%	EEL OPACITY METER (Model No 12)
PRINT QUALITY CROCK TEST	VISUAL	BS 2782 Part 8 Method 826A. GOTECH CROCK METER. Cotton Lawn 120GSM
PRINT QUALITY TAPE TEST	VISUAL	SCOTCH TAPE
PRINT FASTNESS	DYNE	CORONA TREATMENT PENS AND TEST METHOD
FILM SURFACE SHEEN	%	GLOSS METER EPL TEST METHOD 1.6
THICKNESS (MICRON)	0.001mm	PROFILE: Octagon GP100 Unit
THICKNESS (MICRON) SPOT	0.001mm	*BS 2782 Part 6 Method 630A. Automatic micrometer with a circular anvil of 10mm measuring force of 8N. 20 individual measurements around the circumference of the bag are to be made and a test report computed of the average, min, max and standard deviation
CLOSED WIDTH	mm	CALIBRATED RULE EPL TEST METHOD 2
OPEN WIDTH	mm	CALIBRATED RULE EPL TEST METHOD 2.1
LENGTH	mm	CALIBRATED RULE EPL TEST METHOD 2.2
HANDLE WIDTH	mm	CALIBRATED RULE EPL TEST METHOD 2.3
HANDLE DEPTH	mm	CALIBRATED RULE EPL TEST METHOD 2.4
TENSILE FILM M.D.	N/mm ²	BS 2782 PART 3 METHOD 326E
ELONGATION (STRAIN)	%	BS 2782 PART 3 METHOD 326E
TENSILE FILM C.D.	N/mm ²	BS 2782 PART 3 METHOD 326E
ELONGATION (STRAIN)	%	BS 2782 PART 3 METHOD 326E
TENSILE (HANDLE SEAL)	N/15mm	BS 2782 PART 3 METHOD 326E
TENSILE (GUSSET SEAL)	N/15mm	BS 2782 PART 3 METHOD 326E
TENSILE (BASE SEAL)	N/15mm	BS 2782 PART 3 METHOD 326E
PUNCTURE RESISTANCE	N	INTERNATIONAL DEFENCE STANDARDS 81-75/1 ANNEX H
JOG TEST	Kg/min	EPL TEST MACHINE AND TEST METHOD 4
ULTIMATE LIFT (STATIC)	Kg	EPL TEST APPARATUS AND TEST METHOD 4.1
SINGLE HANDLE PULL TEST	Kg/min	EPL TEST APPARATUS AND TEST METHOD 4.1
TEAR RESISTANCE MD/CD	mN	BS 2782 Method 360A (ISO6383)
DART IMPACT	F50	*BS 2782 Part 3 Method 352F
PACKAGING		PACK REGULATIONS 94/62/EC
PACKAGING IN CONTACT WITH		PLASTIC IN CONTACT WITH FOOD 90/128/EEC

SUB-CONTRACT AGREEMENT

Material No: :

Product Description :

Supplier Name :

Contact Name :

Date :

1.

It is expressly against the conditions of our purchase order that any goods ordered on the Company stated above are sub-contracted in any way whatsoever. The final product as ordered on our purchase order must be wholly manufactured at the premises approved by euro packaging plc as the site of the supplier whose name appears on the aforementioned purchase order, unless prior written agreement is obtained from euro packaging plc

2.

In the event of our quality assurance department rejecting any of the goods supplied, and in a case where goods are returned to the supplier and the goods are of a sensitive nature (i.e. printed with our customer's name or brand marking), it is a condition of the purchase order that the supplier allow euro packaging plc to verify the disposal or re-cycling of the product. Rejected customer sensitive products should **not in any circumstances** be sold on the open market

On behalf of the above Company, I agree to abide by the terms and conditions of the above agreement as laid down by euro packaging plc

Signature : _____

Printed name : _____

Date : _____

For (Company) : _____

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Description	Amendments Details	Amendments Dates
Product Description		
Total Wt. Excluding Outer		
Total Wt. Including Outer		
Quantity Per Outer Pack		
Unit Wt. (Individual bag)		
Inner Packaging		
Inner Packaging Size		
Outer Packaging		
Material(s) Type (+		
Material(s) Colour		
Printed or Plain (Pantone		
Lamination		
Opacity		
Film Thickness (Average)		
Film Thickness (Spot)		
Closed Width		
Open Width		
Length		
Side* / Bottom* Gusset		
Handle Type and		
TOT		
Cut Out		
Outer Barcode		
Inner Barcode		
Safety Perforations		
Blockhead Type		
Tensile MD		
Tensile CD		
Elmendorf MD		
Elmendorf CD		
Ultimate Lift		
Jog Test		
Dart Impact		
Ink Adhesion		
Puncture Resistance		
Artwork		
Knife / Line Drawings		
Labels		
Pallet Configuration		
Others	Packaging tax added	11.11.2022