



CONFIDENTIAL PRODUCT SPECIFICATION

Houghton Hams
Limited
58-68 Tenter Road
Moulton Park
Northampton
NN3 6AX

SLICED COOKED HAM

1. General Information

Product Name:

Sliced Cooked Ham

Product Description:

Cooked, cured, boneless Pork

Country of Origin:

EU

Country of Manufacturing:

UK

Unit weight:

500g

Case Size:

20x500g

Supplier name and address:

Houghton Hams Limited
58-68 Tenter Road
Moulton Park
Northampton
NN3 6AX
Phone Number: 01604 644247
Fax Number: 01604 671500

Technical contact:

Heather Conoboy (technical@houghtonhams.co.uk)
Technical Manager

EEC/Health Mark Licence:

United Kingdom NM005

Accreditations:

BRC Global Food Standard "AA" Grade
BMPA (British Meat Processors Association)
AFS Red Tractor
Soil Association (Organic Standard)



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2. Legal Ingredient Declaration (as stated on label)

Ingredients:

Pork Leg, Salt, Stabilisers (Triphosphates, Diphosphates), Sugar, Yeast Extract, Dextrose, Antioxidants (Sodium ascorbate, Sodium citrate), Preservative (Sodium nitrite), Natural Flavouring

Prepared with 100 g of pork per 100g of finished product

3. Nutritional Information

Typical nutritional information per 100g based on analytical results

Typical values per 100g

Energy	kJ	487
	kcal	116
Fat	g	3.4
of which saturates	g	0.9
Carbohydrates	g	0.7
of which sugars	g	0.3
Fibre	g	0.5
Protein	g	21
Salt	g	2.5

Free from:

To the best of our knowledge and belief this product is free from genetically modified materials, nuts and nut derivatives. Neither the product nor any of its ingredients contain any genetically modified material, or have been significantly changed as a result of genetic modification.

Nuts are not present in the manufacture of this product and they are not permitted on site, but we do not guarantee that the ingredients are nut free.

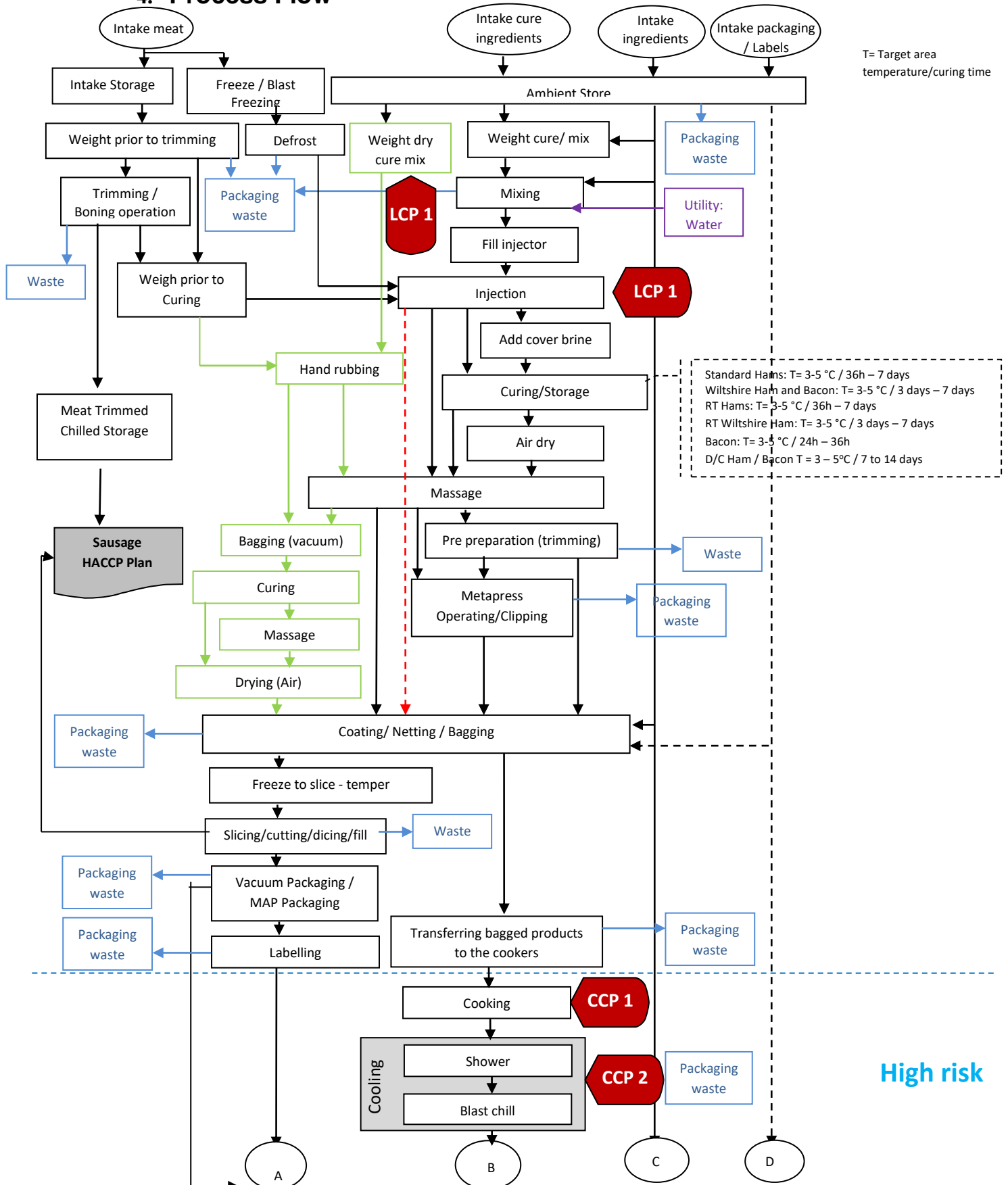


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4. Process Flow

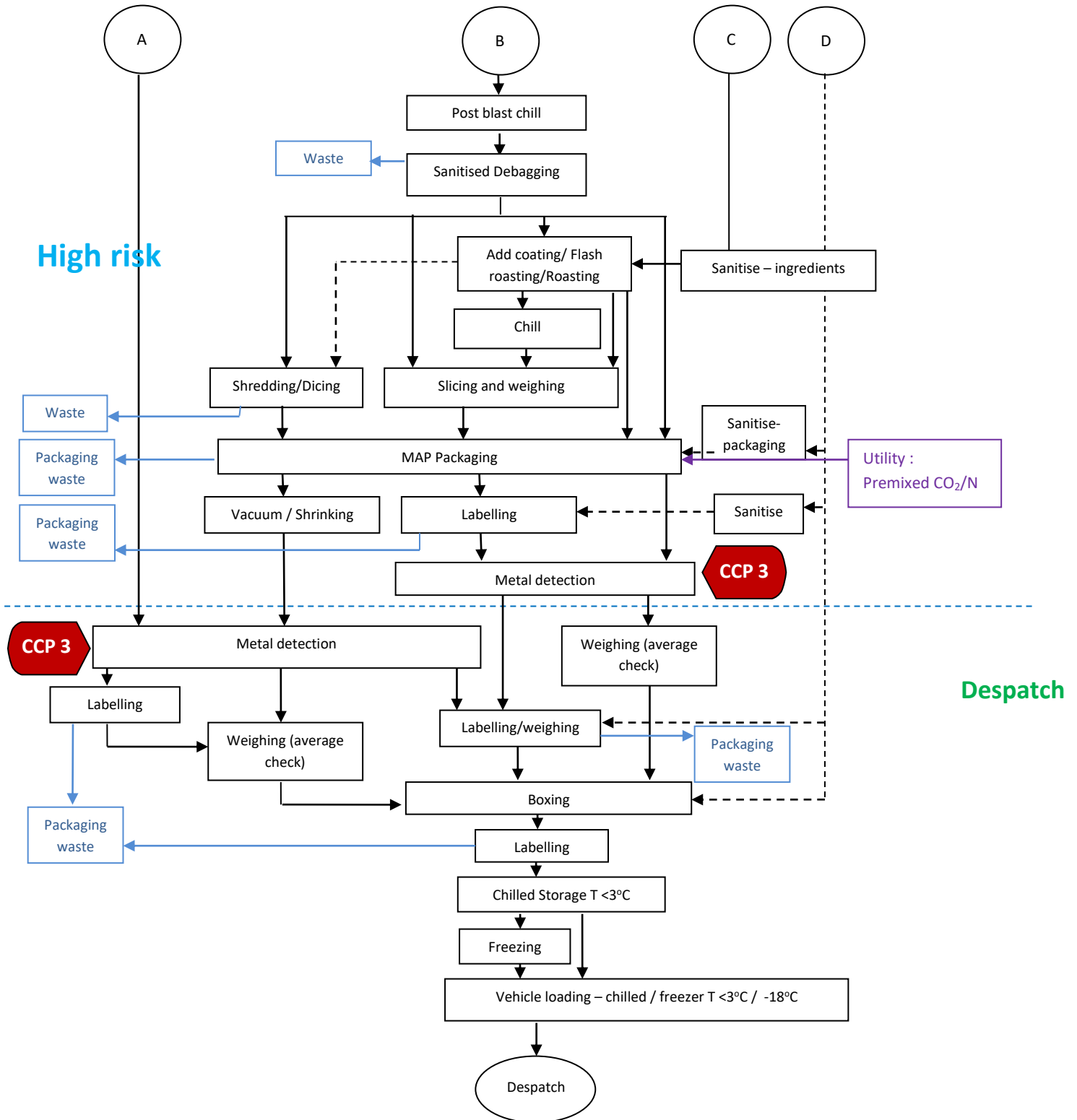




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5. Finished Product Standards

Appearance:

Fully Cured Cooked and Sliced Ham. Packed in a gas flushed PVE/PE tray, labelled and free from any contamination, blowing or other evidence of damage.

Texture:

Product shall be firm but tender with no excessive chewiness or gristles

Aroma:

Pleasant, typical of a cooked ham. No off odours

Flavour:

Pleasant, typical of a cooked ham, free from off flavours or taints

Foreign Matter:

Product shall be free from foreign matter

6. Foreign Body Controls

Metal Detection on

Packaged Products:

2.5 mm Non-Ferrous

2.0 mm Ferrous

3.5 mm Stainless Steel

Glass Audits:

Daily exposed process areas / Monthly full audit in all areas (Risk assessed).

7. Microbiological Information

Standards are for product tested minimum P + 1 Day unless otherwise stated

	Target	Unacceptable	Frequency of testing
TVC	<100	>10000	MONTHLY
Enterobacteriaceae	<10	>1000	MONTHLY
E. coli	<10	>10	MONTHLY
Staph. Aureus	<20	>100	MONTHLY
Listeria Mono ssp.	Absent in 25g	Present	MONTHLY
Salmonella spp.	Absent in 25g	Present	MONTHLY
Cl. perfringens	<10	>10	MONTHLY



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8. Packaging

Material: Black PVC/PE Thermoformed Trays- heat sealed with clear PET/UV barrier film

Primary Packaging

Label: Vellum 104x92mm White label

Coding: Use by and batch code

Material: Carton Plain Glued 200 Kraft/200/ Test Bflute 490x382x156

Secondary Packaging

Label: Vellum 104x92mm White label

Coding: Product code and use by

9. FOOD TOLERANCE INFORMATION

PRODUCT FREE-FROM	YES	NO	PRODUCT FREE FROM	YES	NO
Peanuts and derivatives	/		Maize and maize derivatives	/	
Tree nuts and derivatives	/		Mustard and derivatives	/	
Milk and milk derivatives	/		Fish and fish derivatives	/	
Celery and celery derivatives	/		Mollusc and derivatives	/	
Lupin and derivatives	/		Sesame Seeds and derivatives	/	
Crustacean and derivatives	/		Yeast & yeast derivatives		/
All bovine products	/		Garlic	/	
All animal products and by-products		/	Artificial preservatives		/
Cereals containing gluten-wheat, barley, rye & oats.	/		Artificial colourings	/	
Egg and egg derivatives	/		Artificial flavourings	/	
Azo colours	/		Artificial sweeteners	/	
Coal tar dyes	/		Lactose	/	

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ISSUE DATE: 14.04.21

AMENDED DATE: NA

V1

ISSUED BY: A. Klukowska

APPROVED BY: P. Wagstaff

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BHA/BHT	/		Galactose & galactosides	/	
Benzoates	/		Sucrose		/
Soya, Soya Oil or Soya derivatives	/		Caramel	/	
Sulphur dioxide (carry over in sugar dextrose 3.92ppm)	/		Gelatine	/	
Wheat & wheat derivatives – (factory is not gluten free)	/		Suitable for vegetarians		/
Suitable for coeliacs	/		Suitable for vegans		/
Suitable for lactose intolerant	/		Suitable for Kosher/Halal		/

10. Shelf life and Storage Conditions

Shelf life (when correctly stored):

P + 22 days

Shelf life on opening pack:

Use within 3 days of opening

Storage conditions:

2-5 °C

Distribution:

Refrigerated delivery 0-3 °C

Houghton Hams Limited hereby warrants that all foods, ingredients and packaging supplied shall comply with this specification and all relevant UK and European legislation and status including all regulations, statutory instruments, directives, orders, decisions or other requirements made thereafter. Houghton Hams Limited is responsible for ensuring that all products are manufactured and packed in accordance with good manufacturing and hygiene practice.

AUTHORISATION:

NAME: Anna Klukowska

Position: Technical Assistant DATED 14.04.21



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Customer approval:

NAME: _____ SIGNED _____

Position: _____ DATED _____

Please note if the specification is not returned, signed within 28 days of the above date Houghton Hams will assume acceptance of this document.